

Multichannel Calibrator PASCAL 100 and PASCAL 100/IS

GB



Documenting Multivariable Multichannel Calibrator PASCAL100 / PASCAL100/IS



Part of your business

© 2012 WIKA Alexander Wiegand SE & Co. KG
All rights reserved.
WIKA® is a registered trademark in various countries.

Prior to starting any work, read the operating instructions!
Keep for later use!

Contents

GB

1	General Information	5
2	Safety	6
2.1	Intended use	7
2.2	Personnel qualification	7
2.3	Additional safety instructions for instruments with ATEX approval only Pascal 100/IS	8
2.4	Special hazards	9
2.5	Labelling / safety marks	10
3	Specifications	11
4	Design and Function	14
4.1	Description	14
4.2	Scope of delivery	15
4.3	Power supply	15
5	Transport, packaging and storage	16
5.1	Transport	16
5.2	Packaging	16
5.3	Storage	16
6	Commissioning, operation	17
6.1	Commissioning	17
6.1.1	Instrument Overview	17
6.1.2	Functional Modules	17
6.1.2.1	Input module for electrical/temperature signals	18
6.1.2.2	Output module for electrical/temperature signals	18
6.1.2.3	Pressure module	19
6.1.2.4	HART module	20
6.1.2.5	Environmental parameters module (optional)	22
6.2	Pressure	23
6.2.1	Pneumatic circuit	23
6.3	Electrical	25
6.3.1	Electrical measurements	25
6.3.2	Thermocouple measurements	26
6.3.3	Thermoresistance measurements	27
6.3.4	Generation of electrical parameters	28
6.3.5	Thermocouple simulation	28
6.3.6	Thermoresistance simulation	29
6.4	User Interface	30
6.4.1	Channel configuration	31
6.4.2	Other assignments	37
6.4.2.1	Pressure measurement	37
6.4.2.2	Thermocouple signal measurement	41
6.4.2.3	Electrical parameter measurement	46
6.4.2.4	Temperature Simulation	50
6.4.2.5	Electrical parameter generation	50
6.4.2.6	Channel 4 – mathematic functions	51
6.4.2.7	HART channel assignment	55
6.4.2.8	HART trimmer calibration	58
6.4.2.9	HART scale adjust	60
6.5	Menu	61
6.5.1	Channel Menu	62
6.5.2	Instrument Menu	63
6.5.3	Report Menu	65
6.5.4	Engineering unit Menu	65
6.5.5	Logger Menu	65

6.5.6	Calibration Menu	65
6.5.7	Graph Menu	66
6.5.8	Ramp Menu	67
6.5.9	Disk Menu	69
6.6	Measurement Channel	69
6.6.1	Status	70
6.6.2	Res. MxMn	70
6.6.3	Scaling	70
6.6.4	Filter	71
6.6.5	Hold On – Hold Off	71
6.6.6	Offset On – Offset Off	72
6.6.7	Inc. Dec – Dec. Dec	72
6.6.8	Chg. Out	72
6.7	Report	74
6.8	Data Logger	79
6.9	Communication	81
6.10	Calibration Examples	82
6.10.1	Example 1 – Calibration of two wires pressure transmitters	82
6.10.2	Example 2 – Calibration of PTZ gas volume converters	83
6.10.3	Example 3 – Calibration of four wires RTD's	84
6.10.4	Example 4 – Calibration of Thermocouples	85
7	Maintenance, cleaning and servicing	86
7.1	Maintenance	86
7.2	Cleaning	86
7.3	Recalibration	86
8	Dismounting, return and disposal	87
8.1	Dismounting	87
8.2	Return	87
8.3	Disposal	87
Appendix 1: ATEX Approval of Pascal 100/IS		88

Declarations of conformity can be found online at www.wika.com.

1 General Information

- The Multichannel Calibrator model Pascal 100 or Pascal 100/IS described in the operating instructions has been manufactured using state-of-the-art technology. All components are subject to stringent quality and environmental criteria during production. Our management systems are certified to ISO 9001 and ISO 14001.
- These operating instructions contain important information on handling the Multichannel Calibrator model Pascal 100 or Pascal 100/IS. Working safely requires that all safety instructions and work instructions are observed.
- Observe the relevant local accident prevention regulations and general safety regulations for the range of use of the Multichannel Calibrator model Pascal 100 or Pascal 100/IS.
- The operating instructions are part of the instrument and must be kept in the immediate vicinity of the Multichannel Calibrator model Pascal 100 or Pascal 100/IS and readily accessible to skilled personnel at any time.
- Skilled personnel must have carefully read and understood the operating instructions, prior to beginning any work.
- The manufacturer's liability is void in the case of any damage caused by using the product contrary to its intended use, non-compliance with these operating instructions, assignment of insufficiently qualified skilled personnel or unauthorised modifications to the Pascal 100 or Pascal 100/IS.
- The general terms and conditions, contained in the sales documentation, shall apply.
- Subject to technical modifications.
- Factory calibrations/DKD/DAkks calibrations are carried out in accordance with international standards.
- Further information:
 - Internet address: www.wika.de / www.wika.com
 - Relevant Data Sheet: CT 18.01
 - Application consultant: Tel.: (+49) 9372/132-9986
Fax: (+49) 9372/132-8767
E-Mail: testequip@wika.de

Explanation of symbols

GB



WARNING!

... indicates a potentially dangerous situation, which can result in serious injury or death, if not avoided.



Information

... points out useful tips, recommendations and information for efficient and trouble-free operation.



WARNING!

... indicates a potentially dangerous situation in a potentially explosive atmosphere, resulting in serious injury or death, if not avoided.

2 Safety



WARNING!

Before installation, commissioning and operation, ensure that the appropriate reference pressure sensor has been selected in terms of measuring range, design and specific measuring conditions. Serious injuries and/or damage can occur should these not be observed.



Further important safety instructions can be found in the individual chapters of these operating instructions.

2.1 Intended use

The Multichannel Calibrator model Pascal 100 or Pascal 100 IS gauge can be used as a calibration instrument and also for any application which requires accuracy pressure measurement.

The Multichannel Calibrator model Pascal 100 or Pascal 100/IS has been designed and built solely for the intended use described here, and may only be used accordingly.

The technical specifications contained in these operating instructions must be observed. Improper handling or operation of the Multichannel Calibrator model Pascal 100 or Pascal 100/IS outside of its technical specifications requires the instrument to be shut down immediately and inspected by an authorised WIKA service engineer.

Handle electronic precision measuring instruments with the required care (protect from strong magnetic fields, static electricity and extreme temperatures, do not insert any objects into the instrument or its openings). Plugs and sockets must be protected from contamination.

If the Multichannel Calibrator model Pascal 100 or Pascal 100/IS is transported from a cold into a warm environment, the formation of condensation may result in the instrument malfunctioning. Before putting it back into operation, wait for the instrument temperature and the room temperature to equalise.

The manufacturer shall not be liable for claims of any type based on operation contrary to the intended use.

2.2 Personnel qualification



WARNING!

Risk of injury should qualification be insufficient!

Improper handling can result in considerable injury and damage to equipment.

- The activities described in these operating instructions may only be carried out by skilled personnel who have the qualifications described below.

Skilled personnel

Skilled personnel are understood to be personnel who, based on their technical training, knowledge of measurement and control technology and on their experience and knowledge of country-specific regulations, current standards and directives, are capable of carrying out the work described and independently recognising potential hazards.

Special operating conditions require further appropriate knowledge, e.g. of aggressive media.

2.3 Additional safety instructions for instruments with ATEX approval only Pascal 100/IS

GB



WARNING!

Non-observance of these instructions and their contents may result in the loss of explosion protection.

- Battery operation:
Use only the rechargeable battery which is supplied by WIKA! Only charge the battery outside of the hazardous area!
- Operation of the serial interface in the hazardous area is prohibited.



Further hazardous area safety instructions!

Observe the operating information and the relevant country-specific regulations concerning use in hazardous areas (e.g. EN IEC 60079-14).

The Pascal 100/IS intrinsically safe multichannel calibrator has been designed for use in Ex Hazardous Areas. These are areas where potentially flammable or explosive vapors may occur. These areas are referred to as hazardous (classified) locations in the United States, as Hazardous Locations in Canada, as Potentially Explosive Atmospheres in Europe and as Explosive Gas Atmospheres by most of the rest of the world. The Pascal 100/IS intrinsically safe multichannel calibrator is designed as intrinsically safe. This means that connecting the Pascal 100/IS intrinsically safe multichannel calibrator to equipment that is used within intrinsically safe circuits will not cause an ignition capable arc as long as the entity parameters are suitably matched.

Information/Approval for hazardous locations:



WARNING!

■ Ex Hazardous Areas

An Ex-hazardous area as used in this manual refers to an area made hazardous by the potential presence of flammable or explosive vapors. These areas are also referred to as hazardous locations.



II 2G

Ex ib IIC T4 Gb - Tamb: -10°C / 50°C



WARNING!

Only gauges powered by batteries are approved for use in hazardous locations. Use only the rechargeable battery which is supplied by WIKA! Only charge the battery outside of the hazardous area!

2.4 Special hazards



WARNING!

- When measuring pressure, make sure that the process pressure line is shut off and depressurised before it is connected to or disconnected from the pressure module.
- Disconnect test leads before changing to another measurement or generation function.
- Observe the working conditions in accordance with chapter "3. Specifications".
- Always operate the device within its overload limits.
- To ensure problem-free operation, only operate the Multichannel Calibrator model Pascal 100 or Pascal 100/IS on battery power. Only use the mains connection for charging the Hand-held pressure calibrators batteries.
- Do not apply a voltage greater than the specified voltage to the instrument. See chapter "3. Specifications".
- Make sure that the test probes never contact a voltage source while the test leads are connected to the current terminals.
- Do not use the calibrator if it is damaged. Before using the multichannel calibrator, check that there are no cracks or missing plastic parts on the case. Pay particular attention to the insulation of the connectors.
- Select the proper function and correct measuring range for the measurement.
- Inspect the test leads for damaged insulation or exposed metal. Check the continuity of the test leads. Damaged test leads should be replaced before using the multichannel calibrator.
- When using test probes keep fingers away from the test probe contacts. Keep your fingers behind the test probes' finger guards.
- First connect the common lead, and then the live lead. When disconnecting, remove the live test lead first.
- Do not use the multichannel calibrator if it is not working properly. The instrument protection might be compromised. If in doubt, have the instrument checked.
- Do not operate the calibrator in areas with explosive gases, vapours or dust.
- To avoid false readings, which could lead to possible electric shock or personal injury, charge the rechargeable battery as soon as the battery indicator appears.
- In order to avoid any possible damage to the multichannel calibrator or the test equipment, use the correct leads, the correct function and the correct range for the measuring application.

2.5 Labelling / safety marks

GB

Explanation of symbols

Pascal 100 and Pascal 100/IS



Before mounting and commissioning the Multichannel Calibrator model Pascal 100 or Pascal 100/IS, ensure you read the operating instructions!



CE, Communauté Européenne

Instruments bearing this mark comply with the relevant European directives.



This marking on the instruments indicates that they must not be disposed of in domestic waste. The disposal is carried out by return to the manufacturer or by the corresponding municipal authorities. See Directive 2002/96/EC.

Only Pascal 100/IS



ATEX European Explosion Protection Directive

(Atmosphère = AT, explosible = Ex)

Instruments bearing this mark comply with the requirements of the European Directive 94/9/CE (ATEX) on explosion protection.

3 Specifications

GB

Base instrument

Indication

Display	Touchscreen + 5 keys
Dimensions	320 x 240 Dots Dot size: 0.34 x 0.34 mm (0.013 x 0.013 inch)
Backlight	LED

Electrical input and output

Number and type	banana-plug inputs for electrical parameters, resistance thermometers and thermocouples
Resistance thermometer (RTD)	Pt100 (385, 3616, 3906, 3926, 3923), Pt200, Pt500, Pt1000 (385, 3916), Ni100, Ni120, Cu10, Cu100
Thermocouples	Types J, K, T, F, R, S, B, U, L, N, E, C
Voltage signal	input: DC ± 100 mV, ± 2 V, ± 80 V output: DC 20 V
Current signal	input: DC ± 100 mA ¹⁾ output: DC 20 mA
Frequency signal	0 ... 50,000 Hz
Pulses signal	1 ... 999,999
Resistance	0 ... 10,000 Ω
Voltage supply	DC 24 V

HART® communication

HART® module	based on HART® universal and common practice commands
Resistance	HART® resistance 250 Ω (activatable)
Loop current	max. DC 24 mA
Voltage supply	DC 24 V
Pressure connection	1/8 BSP (female)
Permissible media	clean, dry, non-corrosive gases
Temperature compensation	-10 ... +50 °C
Temperature coefficient	0.001 % of reading/°C, outside of 19 ... 23 °C
Units	bar, mbar, psi, psf, Pa, hPa, kPa, MPa, torr, atm, kg/cm ² , kg/m ² , mmHg (0 °C), cmHg (0 °C), mHg (0 °C), inHg (0 °C), mmH ₂ O (4 °C), cmH ₂ O (4 °C), mH ₂ O (4 °C), inH ₂ O (4 °C), ftH ₂ O (4 °C)

Voltage supply

Battery type	rechargeable battery NiMH
Battery life (fully-charged)	8 hours for typical usage
Power supply	AC 100 ... 240 V, 50/60 Hz

Permissible ambient conditions

Operating temperature	-10 ... +50 °C (14 ... 122 °F)
Storage temperature	-30 ... +80 °C (-22 ... +176 °F)
Relative humidity	Operating humidity: 10 ... 90 % r. h. (no condensation) Storage humidity: 0 ... 90 % r. h. (no condensation)

Case

Material	Front panel aluminium
Ingress protection	IP 54
Dimensions	330 x 270 x 170 mm (13 x 10.6 x 7 inch)
Weight	6 kg (13 lbs 2 oz)

GB

Ignition protection type for model Pascal 100/IS

ATEX directive	Ex II 2G Ex ib IIC T4 Gb - T _{amb} : -10 ... +50 °C
----------------	--

Connection values

Max. voltage	U ₀ = 29.7 V
Max. current	I ₀ = 31 mA
Max. power	P ₀ = 0.92 W
Max. effective internal capacitance	C ₀ = 69 nF
Max. effective internal inductance	L ₀ = 30 mH

Power supply circuit

Max. voltage	U _i = 30 V
Max. current	I _i = 100 mA
Max. power	P _i = 0.75 W
Max. effective internal capacitance	C _i = negligible
Max. effective internal inductance	L _i = negligible

Approvals and certificates

CE conformity

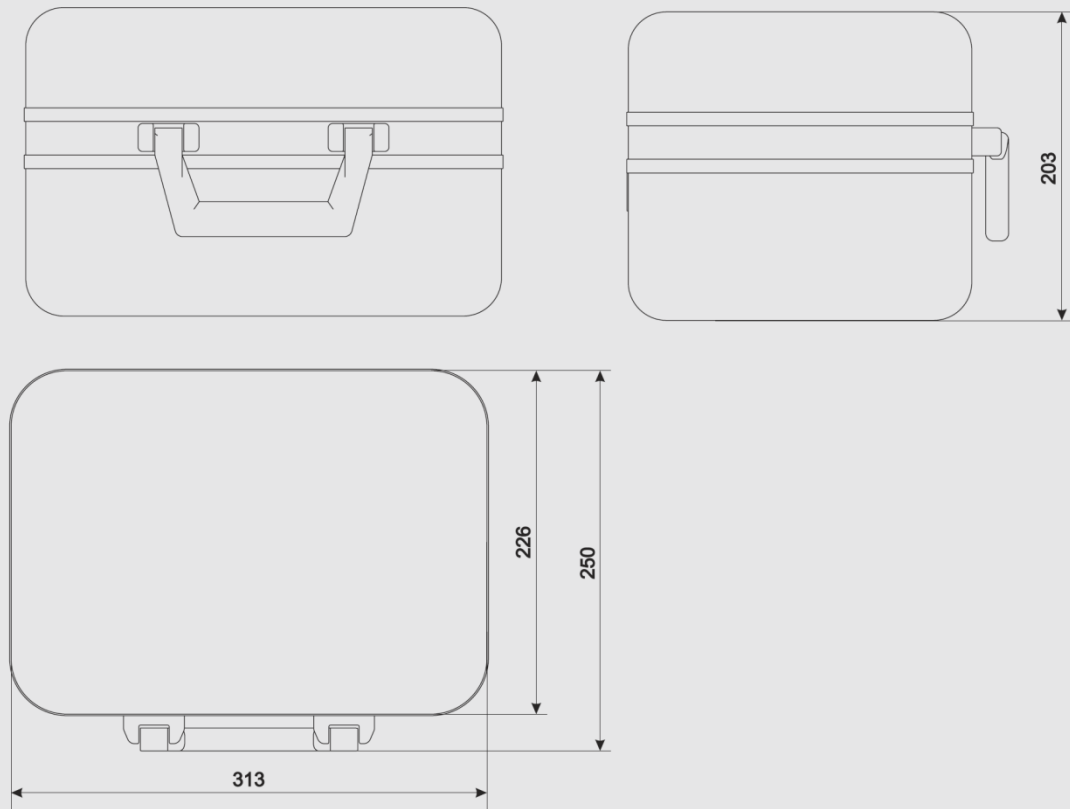
EMC directive	EN 61326-1 (2006) EN 55011 (2007) EN 61000-4-2 (2009) EN 61000-4-3 (2002) + A1 (2008) + A2 (2010)
ATEX directive	Ex II 2G Ex ib IIC T4 Gb - T _{amb} : -10 ... +50 °C

Certificate

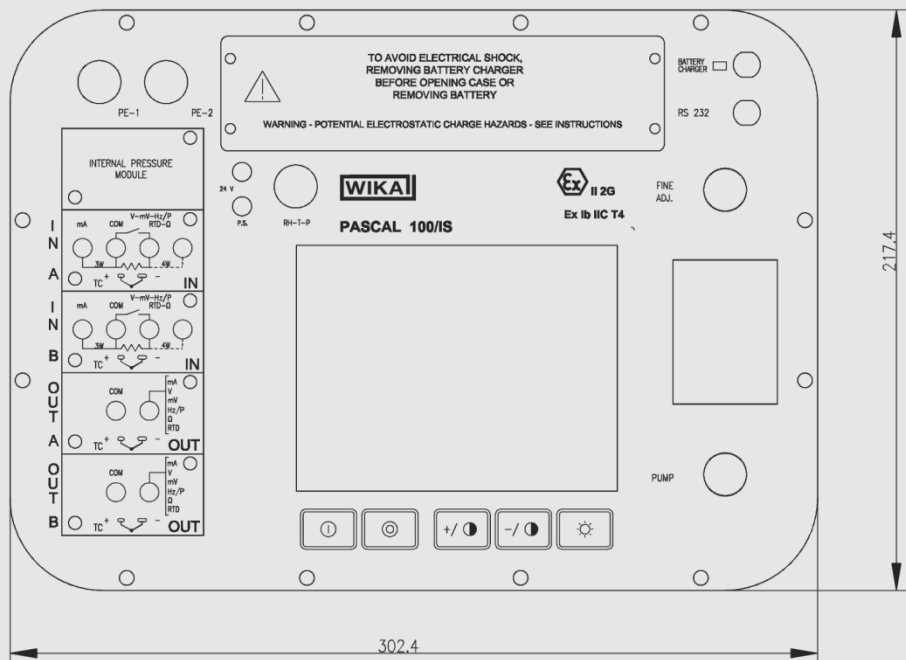
Calibration	3.1 calibration certificate per DIN EN 10204 option: ACCREDIA calibration certificate
-------------	--

Approvals and certificates, see website

Case model Pascal 100 and Pascal 100/IS



Front panel model Pascal 100/IS



For further specifications see WIKA data sheet CT 18.01 and the order documentation.

4 Design and Function

GB

4.1 Description

Pascal 100 or Pascal 100/IS is the Professional Advanced Scandura Calibrator of latest generation.

User friendly interface by a wide display with an industrial touch screen through which it is possible to manage the instrument completely.

The operations are simplified thanks to the touch screen: the display changes in a dynamic way according to the user selections, following test by step the operator during the calibration process, decreasing the learning time and the human errors.

The touch screen can be operated by nude or gloved hands: dirty parts can be easily removed with a cloth or a sponge. The touch screen can be locked during the measurement process to avoid unintentional pressing of keys

The backlight illumination with LED guarantees a perfect view in case of low environmental visibility.

Five keys are present below the touch screen : turn on/off of the instrument, contrast settings and backlight.

Pascal 100 or Pascal 100/IS consists of two parts: pressure part and electrical one.

The pressure part consists of:

- 1 a pneumatic distribution block
- 2 internal manual vacuum/pressure generator with fine adjustment
- 3 up to four internal pressure sensors with overpressure valves.

The electrical part consists of up to four electrical module (2 input (IN) and 2 output (OUT) for the measurement and generation of mA, mV, V, Hz, Ohm, Pulse, TC/RTD.

On the front panel of the instrument there are several connectors for:

- recharging the battery
- RS232 port
- Connection to the external pressure transducers
- Connection for the environment parameters (temperature, humidity and atmospheric pressure)

Moreover there are the connections to provide 24 V d.c. power supply to the device under test.

The Pascal 100 or Pascal 100/IS is powered with an internal battery pack. The battery allows 8 hours of standard operation before recharging.

Operating Pascal 100 or Pascal 100/IS user is able to calibrate the whole industrial instrumentation like for example:

- Electronic and pneumatic pressure/vacuum transmitter
- Electronic and pneumatic differential pressure transmitter
- Electronic and pneumatic temperature transmitter (thermocouple and RTD)
- Signal converter V, mV, mA, Hz, Pulse, ohm
- Signal converter I/P and P/I
- Signal isolator mA, mV
- Mathematical Device (adder, subtractor, multiplier, divider)
- Manometer, Pressure switch
- Temperature monitor switch
- Thermocouple and thermoresistance
- Compensation device (up to 4 in-out signals)
- Electronic and pneumatic receiver
- Electronic and pneumatic controller
- Electronic and pneumatic recorder
- Miscellaneous instrument

Pascal 100 or Pascal 100/IS includes different modules and can be ordered with different hardware configurations.

The hardware configuration depends on the installation of different functional modules:

GB

- Two electrical/temperature IN modules (IN A & IN B)
- Two electrical/temperature OUT modules (OUT A & OUT B)
- Two pressure modules
(each one can support two internal and one external transducer. Total 6 sensors)
- One environment parameters module
(atmospheric pressure, ambient temperature and relative humidity)
- One power supply 24 V d.c.
- One RS-232 communication port
- One connection for recharging the battery
- One hand pump for pressure or vacuum generation
- One fine adjustment for a good regulation of pressure or vacuum
- One set of valves for sensor protection against overpressure



Battery Life

In order to preserve battery life is recommended to keep the battery charger connected for no more than 36 hours



Functional module

A functional module is a hardware component that allows the Pascal 100 or Pascal 100/IS to perform some operations like for example measurement and generation of electrical signals and pressure.

4.2 Scope of delivery

- Portable multifunction calibrator model Pascal 100 or Pascal 100/IS
- Operating instructions
- AC adapter
- Pascal report software
- RS-232 interface cable
- RS-232 to USB adapter
- Electrical kit order no. 241076
- Pneumatic pressure kit order no. 241028 and 241029
(Depending on pressure range)
- 3.1 calibration certificate per DIN EN 10204

Cross-check scope of delivery with delivery note.

4.3 Power supply

Charging

To avoid false measurements, charge the rechargeable batteries as soon as the battery indicator appears. If the batteries run too low the Pascal 100 or Pascal 100/IS will automatically shut down.



Use only the original AC/DC converter which is supplied by WIKA

5 Transport, packaging and storage

GB

5.1 Transport

Check the Multichannel Calibrator model Pascal 100 or Pascal 100/IS for any damage that may have been caused by transport. Obvious damage must be reported immediately.

5.2 Packaging

Do not remove packaging until just before mounting.

Keep the packaging as it will provide optimum protection during transport (e.g. sending for calibration).

5.3 Storage

Permissible conditions at the place of storage:

- Storage temperature: -30 ... +80 °C
- Relative Humidity: 10 ... 90 % r. H. (non-condensing)

Avoid exposure to the following factors:

- Direct sunlight or proximity to hot objects
- Mechanical vibration, mechanical shock (putting it down hard)
- Soot, vapour, dust and corrosive gases
- Potentially explosive environments, flammable atmospheres

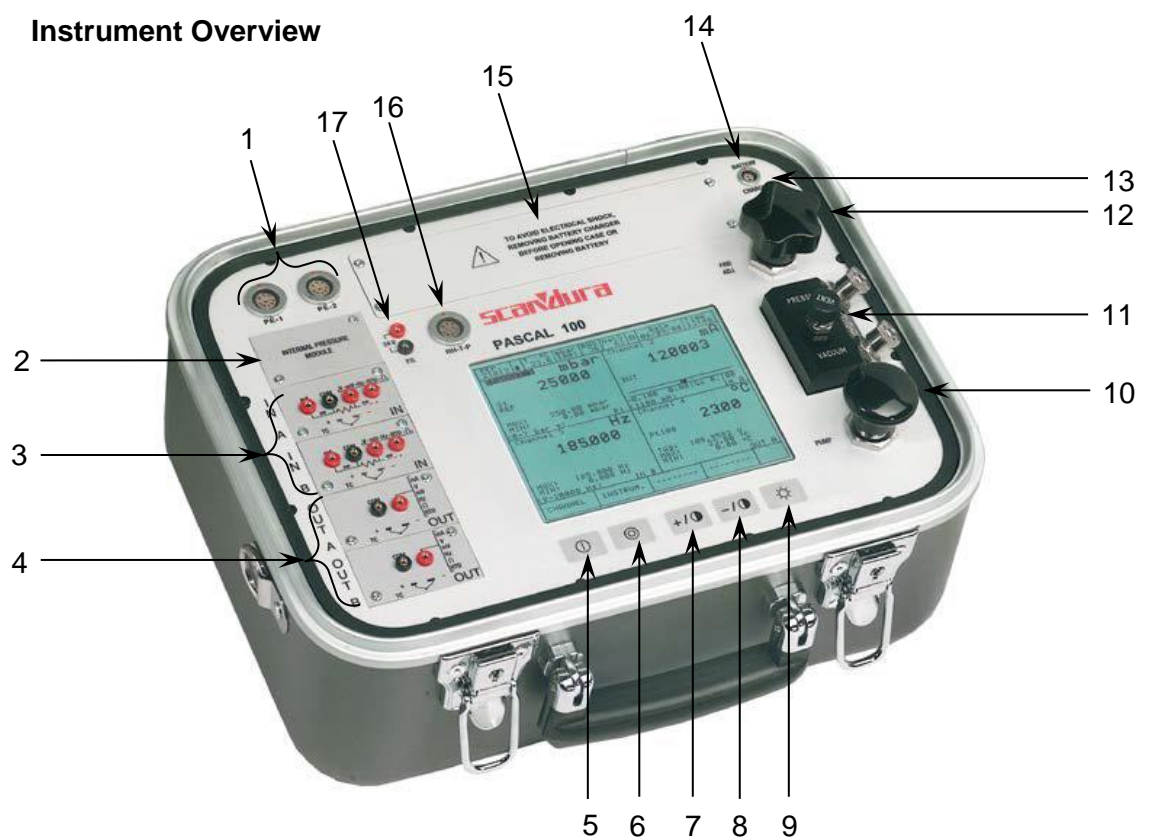
Store the instrument in its original packaging in a location that fulfills the conditions listed above. If the original packaging is not available, pack and store the instrument as described below:

1. Wrap the instrument in an antistatic plastic film.
2. Place the instrument, along with shock-absorbent material, in the packaging.
3. If stored for a prolonged period of time (more than 30 days), place a bag, containing a desiccant, inside the packaging.

6 Commissioning, operation

6.1 Commissioning

6.1.1 Instrument Overview



- | | |
|---|---|
| 1 Connectors for external P transducer | 10 Hand pump (vacuum/21 bar) |
| 2 Pressure modules | 11 Pneumatic distribution |
| 3 IN electrical/temperature modules | 12 Fine adjustment |
| 4 OUT electrical/temperature modules | 13 Connector RS-232 |
| 5 Power ON | 14 Connector for battery charger |
| 6 Power OFF | 15 Battery |
| 7 Contrast + | 16 Environmental Parameter Connector |
| 8 Contrast - | 17 Loop power supply - 24 V d.c. |
| 9 Back light OFF (Lamp) | |

6.1.2 Functional Modules

The functional modules can be classified according to their assignments:

- Electrical and temperature signals measurement
- Pressure measurement, (2 different modules, up to 4 internal pressure sensors and 2 connectors for external pressure sensor)
- Electrical and temperature signals generation/simulation
- Pressure generation and regulation
- Environmental parameters measurement

Many different configurations are available according to the specific requirements of the user.

6.1.2.1 Input module for electrical/temperature signals

The input module for electrical/temperature parameters measurement is one of those modules inserted from the instrument's front panel; two slides drive the module into its position. It is possible to have up to two input modules in the same instrument: IN A and IN B. This terminology is used also by the software to carry out the connection between physical input IN and software channel. For example: if you connect a thermoresistance Pt100 to module IN A, the temperature measured by this thermoresistance can be displayed in any of the four software channels available. The following figure shows the pins connection in electrical/temperature IN module.

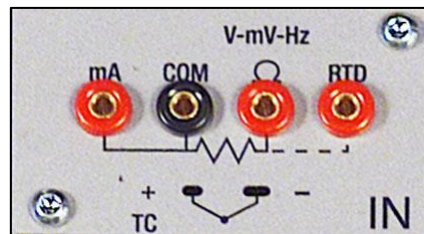


Figure 1 – Input panel module

6.1.2.2 Output module for electrical/temperature signals

The output module for electrical/temperature parameters generation or simulation is one of those inserted from the instrument's front panel; two slides drive the module into its position. It is possible to have up to two output modules in the same instrument: OUT A and OUT B. This terminology is used also by the software to carry out the connection between physical output OUT and software channel. For example: if you connect a signal-receiver to module output OUT A, the current 4...20 mA generated can be displayed in any of the four software channels available. The following figure shows the output module for electrical/temperature parameters.

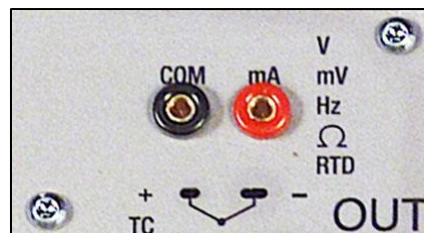


Figure 2 – Output panel module

The 2 INPUT cards and 2 OUTPUT cards are plug and play modules and can be installed by the user himself.

6.1.2.3 Pressure module

The pressure module is installed only at factory location in accordance with the Pascal 100 or Pascal 100/IS configuration required. It is possible to install two pressure modules, each one can support up to two internal and one external transducers. In total Pascal 100 can accommodate four internal and two external transducers. Transducer's selection with range and their resolutions are in the following table. If requested, one of the standard pressure modules can be changed with one high accuracy pressure module (with one high accuracy transducer).

Internal transducers *

Range	Precision (% FS)	Accuracy (% FS)	Typical Resolution
Gauge			
-60...+60 mbar	0,08	0,1	0,01 mbar
-500...+500 mbar	0,015	0,025	0,01 mbar
-900...+1500 bar	0,015	0,025	0;01 mbar
0...7 bar	0,015	0,025	0,1 mbar
0...21 bar	0,015	0,025	0;1 mbar
0...50 bar	0,015	0,025	1 mbar
0...100 bar	0,015	0,025	1 mbar
Absolute			
600...1300 mbar abs.	0,015	0,025	0,01 mbar
0...1500 mbar abs.	0,015	0,025	0,01 mbar
0...2500 mbar abs.	0,015	0,025	0,01 mbar
0...2500 mbar abs.	0,010	0,015	0,01 mbar
0...5 bar abs.	0,015	0,025	0,1 mbar
0...7 bar abs.	0,015	0,025	0,1 mbar
0...21 bar abs.	0,015	0,025	0,1 mbar
0...81 bar abs.	0,015	0,025	1 mbar
0...100 bar abs.	0,015	0,025	1 mbar

External transducers *

Range	Precision (% FS)	Accuracy (% FS)	Typical Resolution
Gauge			
-60...+60 mbar	0,1	0,15	0,01 mbar
-500...+500 mbar	0,015	0,025	0,01 mbar
-900...+1500 bar	0,015	0,025	0;01 mbar
0...7 bar	0,015	0,025	0,1 mbar
0...21 bar	0,015	0,025	0;1 mbar
0...50 bar	0,015	0,025	1 mbar
0...100 bar	0,015	0,025	1 mbar
0...200 bar	0,015	0,025	10 mbar
0...400 bar	0,015	0,025	100 mbar
0...700 bar	0,025	0,05	100 mbar
0...1000 bar	0,025	0,05	100 mbar
Absolute			
0...1500 mbar abs.	0,015	0,025	0,01 mbar
0...2500 mbar abs.	0,015	0,025	0,01 mbar
0...5 bar abs.	0,015	0,025	0,1 mbar
0...7 bar abs.	0,015	0,025	0,1 mbar
0...21 bar abs.	0,015	0,025	0,1 mbar
0...81 bar abs.	0,015	0,025	1 mbar
0...100 bar abs.	0,015	0,025	1 mbar

* Other ranges available on request

6.1.2.4 HART module

The HART module allows communication with HART instruments (usually transmitters) permitting to acquire digital measurements, instrument data and modifying settings. It can be inserted in the front panel in place of OUT A or OUT B module.

It is a fully galvanically isolated board (like IN and OUT modules) from internal electronics of the Pascal.

The module allow the 24V to supply directly the output loop for the transmitter.

Further, it can supply a 250Ω load resistance electronically switchable necessary to HART communication, permitting to avoid the use of an external one.

The following figure shows the pin connections in HART module:



Figure 3 – HART module

6.1.2.4.1 HART wiring

Depending by several factors and combination that the user can found in a plant, there are many wiring possibility depending by:

- Using module internal or external Power Supply.
- Using internal or external load resistance.
- Simultaneous analog connection of AO TRX to one Input module for mA reading

Please consider, if the user enable the internal load resistance, this will be connected between the +HART and COM terminals.

Here same examples:

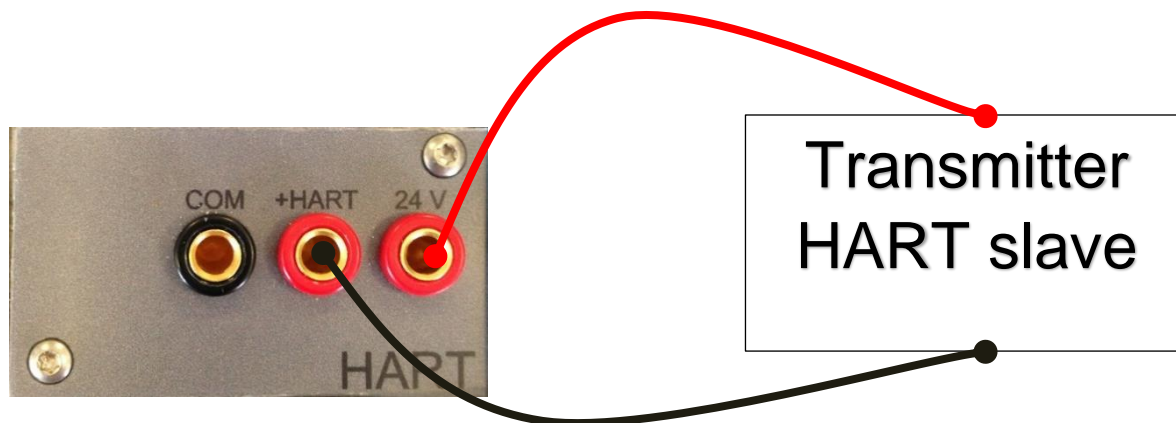


Figure 4 - Case 1: 24V from module, 250Ω from module

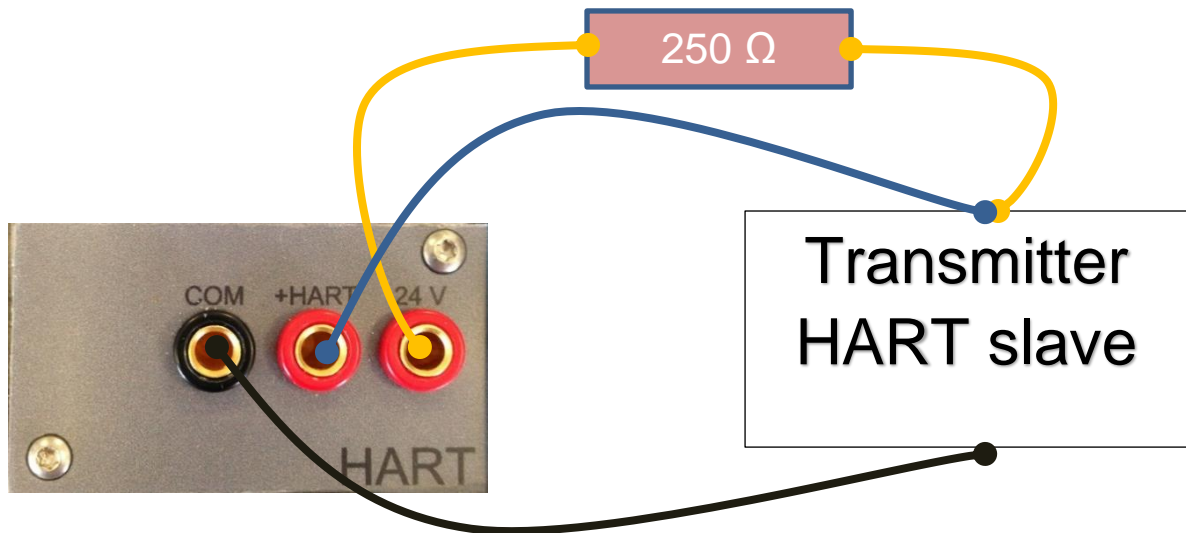


Figure 5 - Case 2: 24V from module, 250Ω external

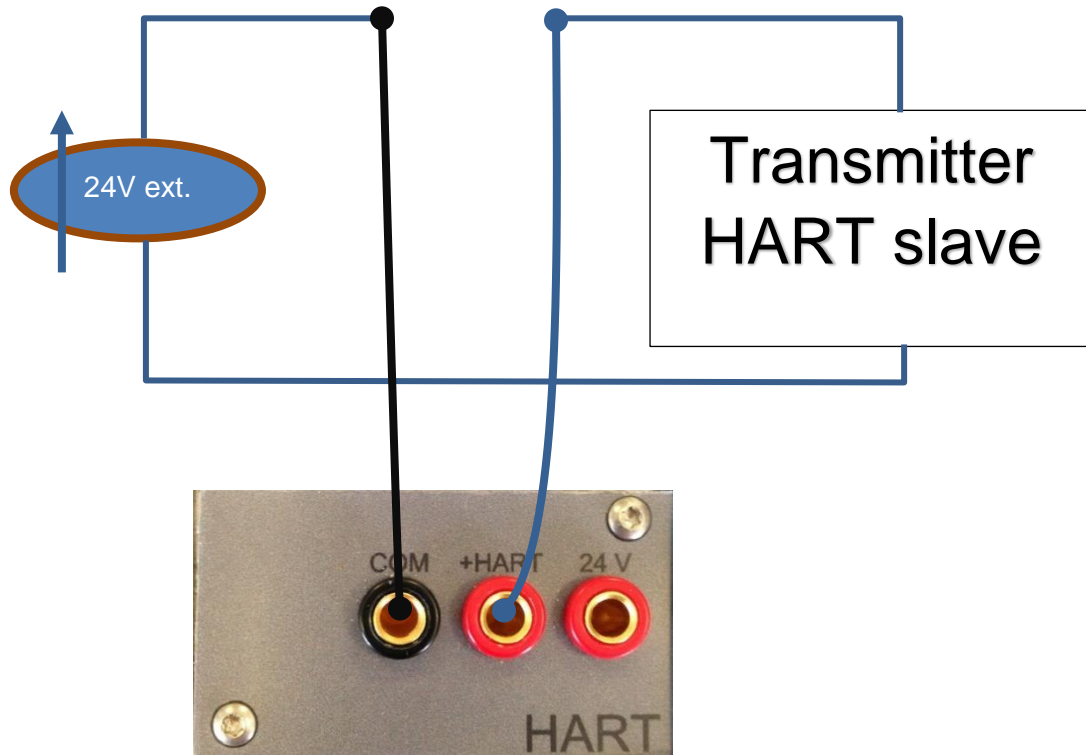


Figure 6 - Case 3: 24V external, 250Ω from module

GB

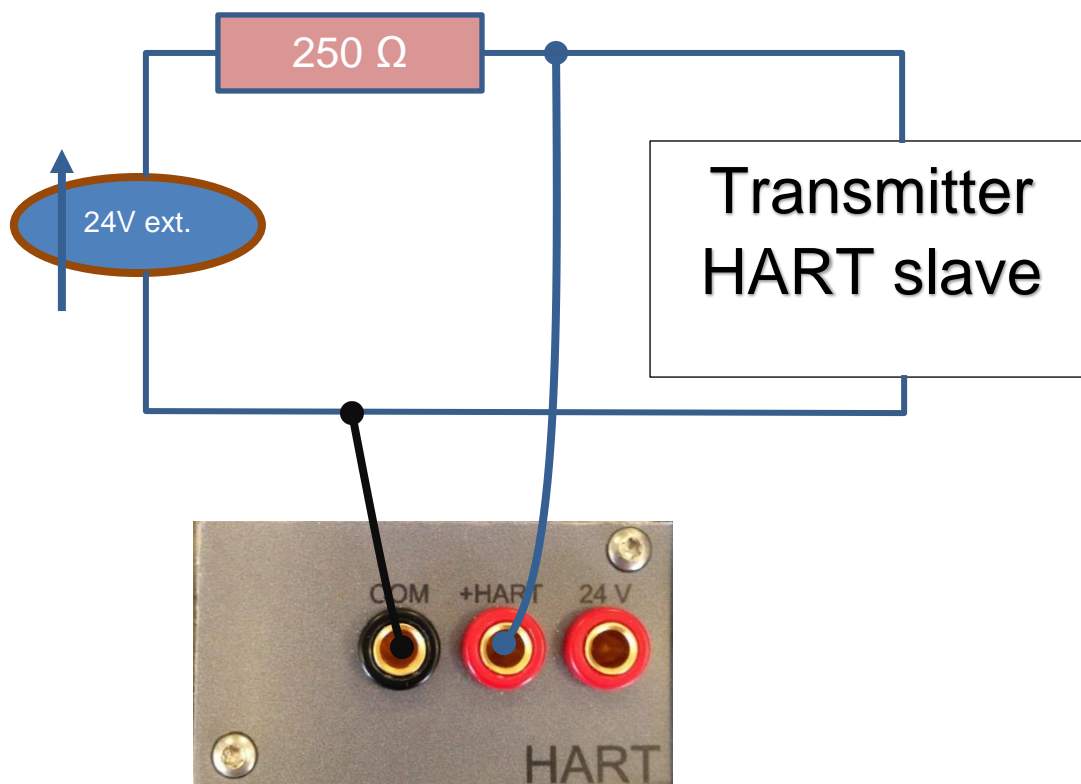


Figure 7 - Case 4: 24V external, 250Ω external

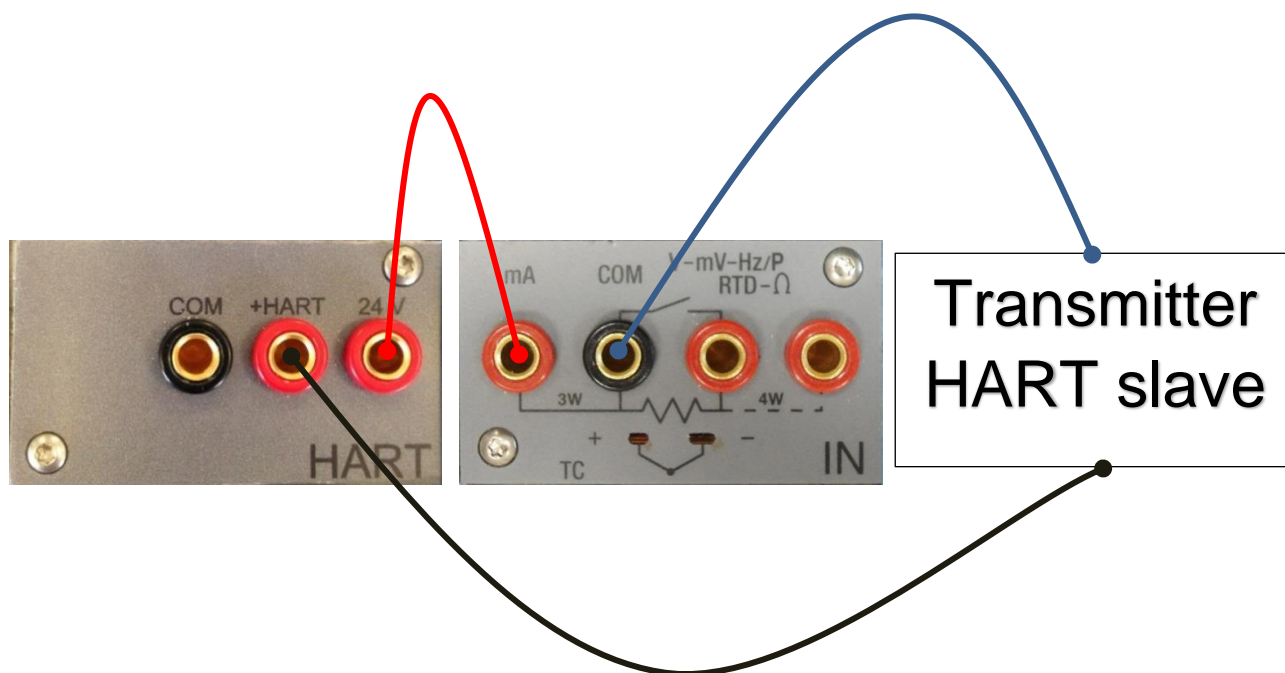


Figure 8 - Case 5: 24V from module, 250Ω from module, mA reading by IN module

6.1.2.5 Environmental parameters module (optional)

This module allows to measure: temperature, relative humidity and atmospheric pressure. These parameters represent the most important factors that affect the calibration results. This module is connected to Pascal 100 or Pascal 100/IS with a multiple pin connector present in Pascal 100 or Pascal 100/IS front panel. This module is plug & play and the relevant information about the environmental parameters are displayed on the status bar at the top of the screen. This information is automatically reported on the calibration report.

6.2 Pressure

6.2.1 Pneumatic circuit

Pascal 100 or Pascal 100/IS can be equipped with four internal and two external pressure sensors. The internal sensors work only with clean dry gas (like dry air) whereas the external sensors can work with gas or liquid. Gas is related to pneumatic circuit and liquid to hydraulic circuits.

Pascal 100 or Pascal 100/IS has a pneumatic circuit that gives possibility to execute a large number of calibration in an easy way for connecting the device under test. An integrated pump and a fine adjustment allow to generate the required pressure. The generated pressure, according to the model, can be distributed in parallel to all sensors. The sensors whose ranges are much lower than the maximum pressure generated in the pneumatic circuit are protected from overpressure by a mechanical valve that closes the circuit when the pressure gets over its range.

Switching the pressure-vacuum selector in the vacuum position is possible to generate vacuum (pressure under the barometric)

For example, if we want to measure a signal from pneumatic instrument 3 - 15 PSI or to measure high gas pressure over 21 bar and we use an internal sensor directly connected to the process, we must pay attention not to damage it by applying pressure over its range.

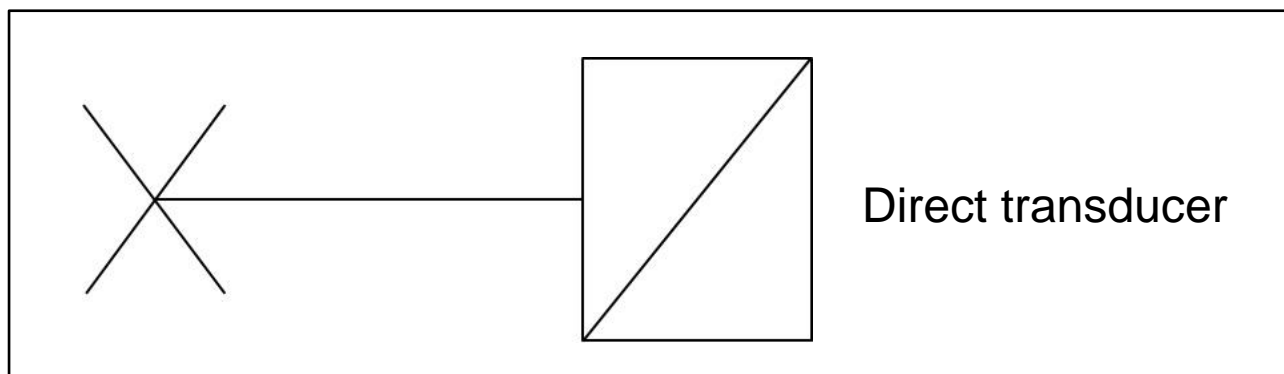


Figure 9 – Direct transducer

There are three different pneumatic schemes available in a standard Pascal 100 or Pascal 100/IS configuration:

GB

- This is an example of pneumatic circuit with two sensors in parallel to the pump. One of them is protected by an overpressure valve, the other one is not protected because it has a full-scale equal to the maximum pressure generated by the pump. See following:

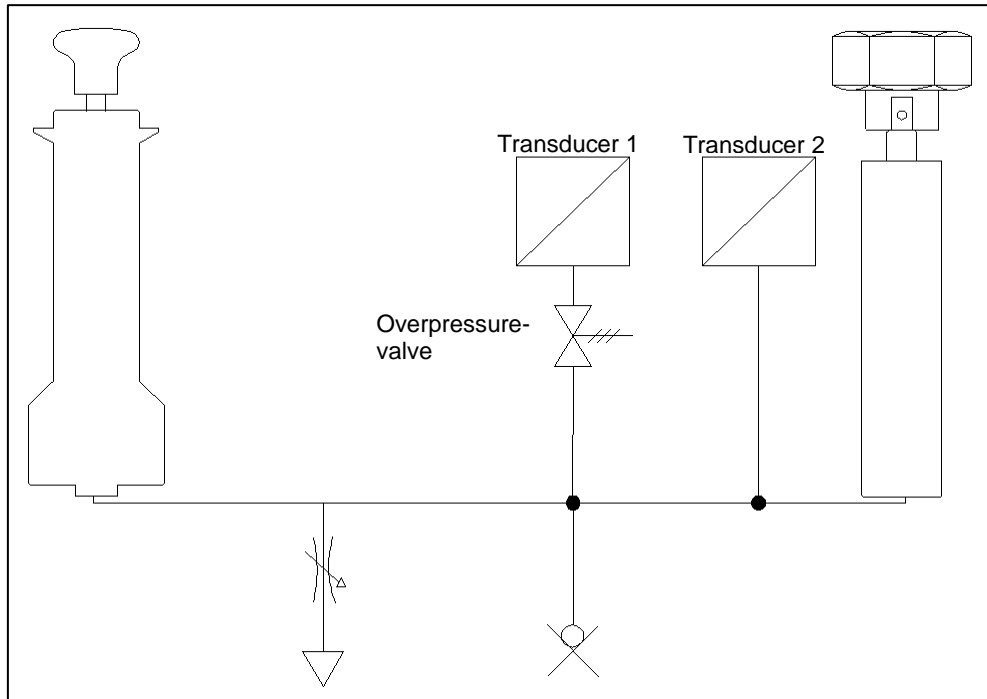


Figure 10 – Circuit with two sensors in parallel

- This is an example of pneumatic circuit with two sensors: one sensor connected in parallel to the pump with over pressure protection, and one sensor directly connected for measuring the external pressure signals without overpressure protection. See following:

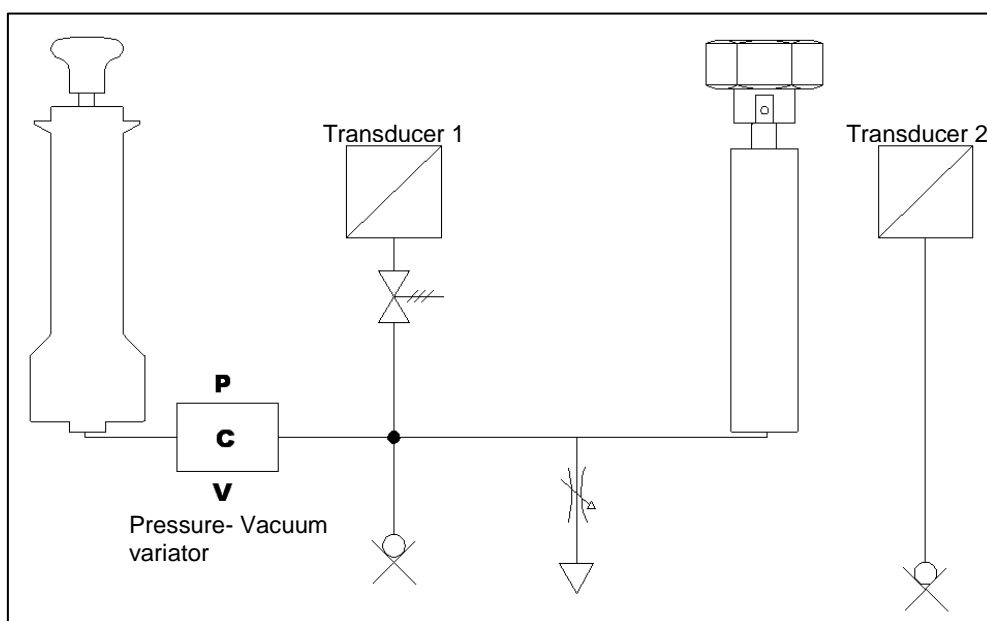


Figure 11 - Circuit with transducer connected to process

- This is an example of pneumatic circuit with four sensors: three of them are connected in parallel to the pumps and one straight to external. Two of them are protected by overpressure valves, the other one is not protected because it has its full-scale equal to the maximum pressure generated by pump. See following:

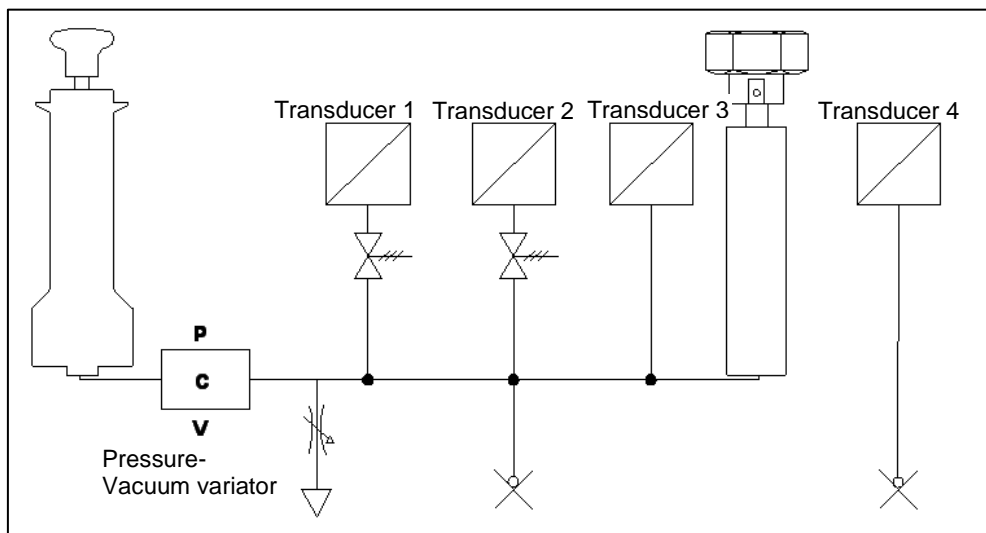


Figure 12 - Circuit with four transducers

6.3 Electrical

The Pascal 100 or Pascal 100/IS is a multifunction calibrator.

The electrical modules can be maximum four, two of them are input modules (IN A – IN B), and the other two are output modules (OUT A – OUT B).

6.3.1 Electrical measurements

The instrument is able to measure voltage, current, resistance and frequency. To optimise the resolution and get better measurement results, there are three ranges for voltage measurement, two for resistance measurements, one range for current and three ranges for frequency.

Ranges of measurement and resolutions are specified in following table:

Range	Max resolution
Voltage	
(-100...100) mV	0,0001 mV
(-2...2) V	0,000001 V
(-80...80) V	0,00001 V
Current	
(-100...100) mA	0,0001 mA
Resistance	
(0...400) Ω	0,001 Ω
(0...10000) Ω	0,01 Ω
Frequency	
(0,4...50000) Hz	0,001 Hz
Pulse	
0,4...20 Hz	-
Contact	
Open - Closed	-

Table 1 - Range of input signals

6.3.2 Thermocouple measurements

The electrical module measures signals from the thermocouple and shows it in different engineering units (°C, °F, K).

GB

Thermocouple types, measuring range, linearity error and related resolutions are given in the following table:

Type	Range/°C	Resolution/°C Max
J	-210...1200	0,1
	-190...1200	0,01
K	-270...1370	0,1
	-160...1260	0,01
T	-270...400	0,1
	-130...400	0,01
F	0...1400	0,1
	0...1400	0,01
R	-50...1760	0,1
	150...1760	0,01
S	-50...1760	0,1
	170...1760	0,01
B	50...1820	0,1
	920...1820	0,01
U	-200...400	0,1
	-160...400	0,01
L	-200...760	0,1
	-200...760	0,01
N	-270...1300	0,1
	0...1300	0,01
E	-270...1000	0,1
	-200...1000	0,01
C	0...2300	0,1
	0...2000	0,01
M	-50...1410	0,1
	-50...1410	0,01

Table 2 – Thermocouple measurements table

It is possible to perform the measurement in two different ways: with internal reference (cold junction), with external reference cold junction by entering the reference value through the keyboard. When internal reference cold junction is selected, the ambient temperature is measured through the thermocouple pins using a special thermo resistance. This temperature value is used for compensation. The Standard connector Mignon for thermocouple is shown in Figure 1. The thermoresistance for compensation of the reference cold junction is integrated in the same connector.

6.3.3 Thermoresistance measurements

The electrical module measures signals from thermoresistance and shows it in different engineering units (°C, °F, K).

Thermoresistance types, measuring range and related resolutions are given in the following table:

Type	Range/°C	Resolution/°C Max
Pt100 (385)	-200...850	0,1
	-200...850	0,01
Pt100 (3916)	-200...850	0,1
	-200...850	0,01
Pt100 (3926)	-200...850	0,1
	-200...850	0,01
Pt100 (3902)	-200...650	0,1
	-200...650	0,01
Pt100 (3923)	-200...600	0,1
	-200...600	0,01
Pt100 JIS (3916)	-200...600	0,1
	-200...600	0,01
Pt200 (385)	-200...850	0,1
	-200...850	0,01
Pt500 (385)	-200...850	0,1
	-200...530	0,01
Pt1000 (385)	-200...850	0,1
	-200...850	0,01
Pt1000 (3916)	-200...850	0,1
	-200...850	0,01
Ni100 (617)	-60...180	0,1
	-60...180	0,01
Ni120 (672)	0...150	0,1
	0...150	0,01
Cu10 (42)	-70...150	0,1
	-70...150	0,01
Cu100	-180...150	0,1
	-180...150	0,01

Table 3 - Thermoresistance measurements table

It is possible to connect the thermoresistance according to the type of measurement: 2 wires, 3 wires and 4 wires. The two wires measurement is performed without any compensation of the connecting cables resistances; in this case the connection is among the two central (COM - Ω) pins. In the case of three wires connection the pin identified with the writing 3W must also be used. While for the four wires measurement, the most accurate of the above, is performed by using all four pins.

6.3.4 Generation of electrical parameters

The output module (OUT) allows to generate voltage, current, resistance and frequency. For the voltage there are three different ranges with different resolutions. Resistance has two ranges while current and frequency have only one range. Ranges and resolutions are given in the following table:

Range	Max resolution
Voltage	
(0...100) mV	0,0001 mV
(0...2) V	0,000001 V
(0...20) V	0,00001 V
Current	
(0...20) mA	0,0001 mA
Resistance	
(0...400) Ω	0,001 Ω
(0...10000) Ω	0,01 Ω
Frequency	
(0,5...20000) Hz	0,001 Hz
Pulse	
(0,5...200) Hz / 9999999 impulse	

Table 4 – Range of output signals

6.3.5 Thermocouple simulation

Through the output module it is possible to simulate thermocouples. This function can be used to test and calibrate: thermocouple transmitters, analog or digital indicator. A thermoresistance Pt100, inserted in isothermal contact with the connectors, measures the ambient temperature for the cold junction compensation. It is possible to disable the automatic cold junction compensation and set out the reference temperature by the keyboard.

The instrument can simulate thermocouple types indicated in the following table:

Type	Range/°C	Resolution/°C Max
J	-210...1200	0,1
	-190...1200	0,01
K	-270...1370	0,1
	-160...1260	0,01
T	-270...400	0,1
	-130...400	0,01
F	0...1400	0,1
	0...1400	0,01
R	-50...1760	0,1
	150...1760	0,01
S	-50...1760	0,1
	170...1760	0,01
B	50...1820	0,1
	920...1820	0,01
U	-200...400	0,1
	-160...400	0,01
L	-200...760	0,1
	-200...760	0,01
N	-270...1300	0,1
	0...1300	0,01
E	-270...1000	0,1
	-200...1000	0,01
C	0...2300	0,1
	0...2000	0,01
M	-50...1410	0,1
	-50...1410	0,01

Table 5 – Thermocouple simulation table

6.3.6 Thermoresistance simulation

Through the output module (OUT) it is possible to simulate thermoresistance. This function can be used to check and calibrate: temperature transmitters – analogue or digital indicators.

The instrument can simulate thermoresistance types indicated in the following table:

Type	Range/°C	Resolution/°C Max
Pt100 (385)	-200...850	0,1
	-200...850	0,01
Pt100 (3916)	-200...850	0,1
	-200...850	0,01
Pt100 (3926)	-200...850	0,1
	-200...850	0,01
Pt100 (3902)	-200...650	0,1
	-200...650	0,01
Pt100 (3923)	-200...600	0,1
	-200...600	0,01
Pt100 JIS (3916)	-200...600	0,1
	-200...600	0,01
Pt200 (385)	-200...850	0,1
	-200...850	0,01
Pt500 (385)	-200...850	0,1
	-200...530	0,01
Pt1000 (385)	-200...850	0,1
	-200...850	0,01
Pt1000 (3916)	-200...850	0,1
	-200...850	0,01
Ni100 (617)	-60...180	0,1
	-60...180	0,01
Ni120 (672)	0...150	0,1
	0...150	0,01
Cu10 (42)	-70...150	0,1
	-70...150	0,01
Cu100	-180...150	0,1
	-180...150	0,01

Table 6 – Thermoresistance simulation table



Fast programming of the value to be simulated

In generation or simulation on any particular channel the simulated value can be rapidly changed by pressing immediately to the right of the simulated value where there is a sensitive square that pressed allows user to enter the value to simulate by a numerical keyboard.

6.4 User Interface

The Pascal 100 or Pascal 100/IS calibrator has a wide display with touch screen through which it is possible to set up the instrument.

The following picture is a typical display of the Pascal 100 or Pascal 100/IS.

The top portion represents a status bar where are indicated:

- Number of calibration report saved in memory
- Power supply
- Ambient temperature
- Barometric pressure
- Relative humidity
- Battery charge status
- Data Logger status
- Date
- Time

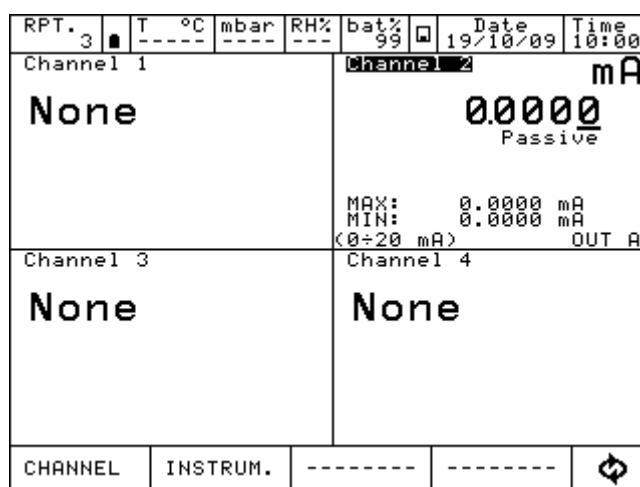


Figure 13 – Typical display of Pascal 100 or Pascal 100/IS

In the central part four software channels are available for selection and configuration according to the user requirement.

In the above screen, the instrument is set up for generating the current and to display it in the software channel 2. The other software channels are not assigned.

At the bottom part a dynamic menu is available, that changes according to the context.

6.4.1 Channel configuration

The assignment of a function to a software channel is a simple procedure that guides the operator step by step.

The channel assignments are very similar, therefore only one assignment will be shown as example. The following procedure shows how to set up the Pascal 100 or Pascal 100/IS for temperature measurement through a Pt100 thermo resistance connected to the input pins of the IN A module (using 4 wires measurement).

The selection of one of the four available software channels is made by pressing one of the four big channel displays, as shown in the figure below.



Channel selection

To verify if the channel has been correctly selected it is possible to check if the word "Channel", in the respective channel block, is in a negative form (white on black background) or not. See figure below.

RPT. 3	T °C	mbar	RH%	bat% 96	Date 16/10/09	Time 10:13
Channel 1 None		Channel 2 None				
Channel 3 None		Channel 4 None				
CHANNEL	INSTRUM.	-----	-----	↻		

Figure 14 – Channel 1 selected

To continue the assignment procedure select CHANNEL menu and press ASSIGN.

RPT. 3	T °C	mbar	RH%	bat% 96	Date 16/10/09	Time 10:15
Channel 1 None		Channel 2 None				
Channel 3 None		Channel 4 None				
STATUS...		↻				
ASSIGN...						
CHANNEL	INSTRUM.	-----	-----	↻		

Figure 15 - Menu ASSIGN selected.

Automatically the program shows the following screen and remains in this position till the operator select what type of parameter to associate to Channel 1.

GB

RPT.	0	T	°C	mbar	RH%	bat%	24	Date	18/03/13	Time	14:50
U	Selection for Channel 1										
mA											
Ω											
Hz											
Sw											
T	HART										
P	Pulse		NONE								
BACK		NEXT		-----		CANCEL					

Figure 16 – Parameter selection

The possible choices are:

- V (Voltage)
- mA (Current)
- Ω (Resistance)
- Hz (Frequency)
- Sw (Switch (Open/Closed))
- T (Temperature)
- P (Pressure)
- HART (Hart communication) [Only when the module is fitted]
- PULSE (Pulse)
- NONE (No selection)



Previous set-up

A small black square in the top right side of the selection of the Figure 16 – Parameter selection, NONE, shows the last configuration of the selected channel. To maintain the same setting press NEXT.

Once a particular parameter is selected, for example pressing “T” for temperature, the instrument asks for the channel role:

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	14:24
Select channel role											
NONE				REF				DUT			
BACK			NEXT			-----			CANCEL		

Figure 17 – Channel role selection

NONE to use the channel for simple measurement
REF to use the channel as reference in a comparison calibration
DUT to use the channel as measurement of a **Device Under Test** in a comparison calibration

Press one of the above button (NONE, REF, DUT) to define the channel role.

Pressing REF or DUT the procedure continues as shown below:

I/O to assign a particular I/O module to the software channel.
KEYBOARD to setup by keyboard a particular value read from an external instrument (i.e. analogue gauge).

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	14:32
Select channel mode											
I/O						KEYBOARD					
BACK			-----			-----			CANCEL		

Figure 18 – Channel mode selection

By selecting I/O the instrument requires now to specify whether to measure a signal or to perform a simulation: for example Measure.

GB

RPT.	3	T °C	mbar	RH%	bat%	Date	Time
		----	----	---	100	16/10/09	14:34
Select measure or generation							
Measure				Simulation			
BACK		-----		-----		CANCEL	

Figure 19 – Measure or Simulation selection

At this point the operator needs to select on which physical channel the thermoresistance has to be connected, example IN A.

RPT.	3	T °C	mbar	RH%	bat%	Date	Time
		----	----	---	100	16/10/09	14:35
Select connection							
IN A				IN B			
BACK		NEXT		-----		CANCEL	

Figure 20 – Input module selection

It is necessary now to select a thermocouple (Tc) or a thermoresistance (Rtd):

RPT.	3	T °C	mbar	RH%	bat%	Date	Time
		----	----	---	100	16/10/09	14:36
Select Tc or Rtd sensor							
Tc				Rtd			
IN A				IN A			
BACK		NEXT		-----		CANCEL	

Figure 21 – Tc / Rtd selection

Selecting RTD the page for the thermoresistance set up is shown. Fourteen RTD's types are available, plus one RTD User (with coefficient defined by the user).

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 14:37
Select Rtd type for IN A						
Pt 100 α=3850 IEC	Pt 100 α=3916 OIML	Pt 100 α=3926 USLAB	Pt 100 α=3902 US	Pt 100 α=3923 SAMA		
Pt 100 α=3916 JIS	Pt 200	Pt 500	Pt 1000 α=3850 IEC	Pt 1000 α=3916 OIML		
Ni 100	Ni 120	Cu 10	Cu 100	RTD USER		
BACK	-----	-----	CANCEL			

Figure 22 – Rtd type selection

Once the type of thermoresistance connected to the input IN A is identified, the operator must indicate the measurement mode: 2 wires, 3 wires or 4 wires measurement; the engineering unit (°C, °F, K) and related number of decimal.



Measurements of RTD - 4 wires

If possible it is recommended to perform RTD measurement with four wires to eliminate parasite resistances of the connecting cables. All specifications for thermoresistance aim for four wires measurement.

RTD USER must be selected when the operator needs to measure a non-standard RTD in agreement with the following formula:

If $T \geq 0\text{ °C}$ $R(t) = R_0 * (1 + A * t + B * T^2)$

If $T < 0\text{ °C}$ $R(t) = R_0 * (1 + A * t + B * T^2 + C * (t - 100) * t^3)$

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 14:40
Rtd parameters setup						
Eng. unit	:	°C				
Wire num. ohm meas.	:	4W				
Decimals num.	:	2				
A Coeff.	:	0.0000				
B Coeff.	:	0.0000				
C Coeff.	:	0.0000				
Resistance	:	1.00				
$R = (1 + A * t + B * t^2 + C * (t - 100) * t^3)$ $C = 0 \text{ if } t >= 0\text{ °C}$			<div style="text-align: center;">▶</div> <div style="text-align: center;">▲</div> <div style="text-align: center;">▼</div>			
BACK	NEXT	-----	CANCEL			

Figure 23 – RTD parameters setup

Once RTD USER is selected, it is possible to set the parameter of the RTD used.

GB

A = $X * 10^{-3} \text{ }^{\circ}\text{C}^{-1}$
 B = $X * 10^{-7} \text{ }^{\circ}\text{C}^{-2}$
 C = $X * 10^{-12} \text{ }^{\circ}\text{C}^{-3}$
 Ro = Resistance @ t = 0,01 °C
 X = Value

Next step is to define the measurement range. The range selection is necessary during the calibration procedure to define the relationship between the REF and DUT channels.

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 14:43
--------	------	------	-----	----------	---------------	------------

Span Parameters setup

Low _____ : -200.00 °C

High _____ : 850.00 °C

Navigation buttons: Right arrow, Up arrow, Down arrow

BACK	NEXT	-----	CANCEL	
------	------	-------	--------	--

Figure 24 – Range setup

Now it is possible to conclude the procedure by pressing the YES button or come back to the previous step pressing NO.

Warning	
<u>Modify channel assignment</u>	
Do you want to modify channel assignment?	
YES	NO

Figure 25 – Channel setup confirmation

Once the YES key is pressed, the calibrator returns to the initial page where the user can proceed with the measurement/simulation, or assign another function to a different software channel following the same procedure.

6.4.2 Other assignments

6.4.2.1 Pressure measurement

The following procedure illustrates the setting of Pascal 100 or Pascal 100/IS for pressure measurement. The particular channel is selected by pressing one of the four big displays and then pressing CHANNEL and ASSIGN from the menu, as shown below:

GB

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 14:47
Channel 1		Channel 2				
None		None				
Channel 3		Channel 4				
None		None				
STATUS...						
ASSIGN...						
CHANNEL	INSTRUM.	-----	-----	↻		

Figure 26 – Channel assign selection

Automatically the program shows the following screen and it remains in this position until the operator points out what type of parameter he desires to associate to a selected channel, for example to the Channel 1. In this case press P for pressure.

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 14:49
U	Selection for Channel 1					
mA						
Ω						
Hz						
Sw						
T						
P	Pulse	NONE				
BACK	NEXT	-----	CANCEL			

Figure 27 – Pressure parameter selection

The Pascal 100 or Pascal 100/IS can be equipped with up to two pressure modules and each of them can handle up to three pressure sensors, two internals and one external with standard accuracy.

The instrument requires the channel role:

GB

RPT. 3	T °C	mbar	RH%	bat% 100	Date	Time
	----	----	---		16/10/09	14:55
Select channel role						
NONE		REF		DUT		
BACK	NEXT	-----	CANCEL			

Figure 28 – Channel role selection

NONE to use the channel for simple measurement
REF to use the channel as reference in a comparison calibration
DUT to use the channel as measurement of a Device Under Test in a comparison calibration

Press one of the above button (NONE, REF, DUT) to define the channel role.

Pressing REF or DUT the procedure continues as shown below:

I/O to assign a particular I/O module to the software channel.
KEYBOARD to setup by keyboard a particular value read from an external instrument (i.e. analogue gauge).

RPT. 3	T °C	mbar	RH%	bat% 100	Date	Time
	----	----	---		16/10/09	14:59
Select channel mode						
I/O			KEYBOARD			
BACK	NEXT	-----	CANCEL			

Figure 29 – Channel mode selection

By selecting I/O the procedure requires to select the type and the range of the sensor to be used.

The sensor is identified by the measurement range and the measurement mode (g = gauge pressure or a = absolute pressure). This information is displayed under the writing PE-1 (first external sensor) or PE-2 (second external sensor). See the figure below as example:

RPT.	3	T	°C	mbar	RH%	bat%	97	Date	13/11/09	Time	16:24
Select sensor type for											
PE-1 (-1÷1.5 bar g) B1						PE-2 (0÷21 bar g) B1					
BACK		-----		-----		CANCEL					

Figure 30 – Pressure sensor selection

When the sensor has been selected, the next page helps to set the engineering unit and related number of decimals.

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	15:12
Pressure sensor parameters setup											
Eng. unit. : bar											
Decimals num. : 5											
<div style="display: flex; flex-direction: column; align-items: center;"> <div>▶</div> <div>▲</div> <div>▼</div> </div>											
BACK		NEXT		-----		CANCEL					

Figure 31 – Pressure sensor parameters selection

The pressure engineering units available are:

Measure unit					
bar	mbar	ftH ₂ O@4°C	inH ₂ O@4°C	inHg@0°C	psf
psi	atm	torr	mH ₂ O@4°C	cmH ₂ O@4°C	mmH ₂ O@4°C
mHg@0°C	cmHg@0°C	mmHg@0°C	kg/m ² @g_std	kg/cm ² @g_std	MPa
kPa	hPa	Pa			

The next screen shows the Span parameter (measuring range). For default the sensor has its maximum range equal to the measuring range (Span). If the Span has to be redefined, or to be reduced, the same can be changed by using a numeric keyboard. The redefinition of the Span is used during a calibration for comparison where a relationship between a REF and a DUT channel has to be done.




RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	15:14
Span Parameters setup											
Low				:	-1.00000 bar				  		
High				:	1.65000 bar						
BACK		NEXT		-----		CANCEL					

Figure 32 – Sensor range setup

Now it is possible to finalize the procedure by pressing the YES button or come back to the previous step pressing NO.

Warning	
Modify channel assignment	
Do you want to modify channel assignment?	
YES	NO

Figure 33 - Channel setup confirmation

Pressing the key YES, the channel is set up with the selected parameters and the screen with four channels is displayed again.

RPT.	3	T	°C	mbar	RH%	bat%	98	Date	13/11/09	Time	16:27
Channel 1		bar		Channel 2							
0.30869				None							
PE-1											
MAX: 0.30936 bar											
MIN: -0.00026 bar											
(-1÷1.5 bar e)		B1									
Channel 3				Channel 4							
None				None							
CHANNEL	INSTRUM.	ENG.UNIT	-----	↻							

Figure 34 – Main display with pressure measurement

6.4.2.2 Thermocouple signal measurement

The following procedure shows the setup of Pascal 100 or Pascal 100/IS for temperature signal measurement, for example, through a thermocouple connected to the input module. The channel for measurement is selected by pressing one of the four large displays, once the menu CHANNEL is selected, press ASSIGN as shown in the below figure.

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 15:41
Channel 1		Channel 2				
None		None				
Channel 3		Channel 4				
None		None				
STATUS...						
ASSIGN...						
CHANNEL	INSTRUM.	-----	-----	⚙		

Figure 35 – Channel assign selection

Automatically the program shows the following screen and it remains in this position until the operator selects the type of parameter he desires to associate to the Channel 1.

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 15:42
U	Selection for Channel 1					
mA						
Ω						
Hz						
Sw						
T						
P						
Pulse	NONE					
BACK	NEXT	-----	CANCEL			

Figure 36 – Temperature parameter selection

Press T for Temperature.

The instrument requires the channel role:

GB

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 14:55
Select channel role						
NONE		REF		DUT		
BACK	NEXT	-----	CANCEL			

Figure 37 – Channel role selection

NONE

to use the channel for simple measurement

REF

to use the channel as reference in a comparison calibration

DUT

to use the channel as measurement of a Device Under Test in a comparison calibration

Press one of the above button (NONE, REF, DUT) to define the channel role.

Pressing REF or DUT the procedure continues as shown below:

I/O

to assign a particular I/O module to the software channel.

KEYBOARD

to setup by keyboard a particular value read from an external instrument.

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 14:59
Select channel mode						
I/O			KEYBOARD			
BACK	NEXT	-----	CANCEL			

Figure 38 – Channel mode selection

By selecting I/O the instrument requires now to specify whether to measure a signal or to perform a simulation: for example Measure.

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	14:34
Select measure or generation											
Measure						Simulation					
BACK		-----		-----		CANCEL					

Figure 39 - Measure or Simulation selection

At this point the operator needs to select on which physical channel the thermocouple has to be connected, example IN A.

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	14:35
Select connection											
IN A						IN B					
BACK		NEXT		-----		CANCEL					

Figure 40 - Input module selection

It is necessary now to select a thermocouple (Tc) or a thermoresistance (Rtd), for example Tc.

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	14:36
Select Tc or Rtd sensor											
Tc						Rtd					
IN A						IN A					
BACK		NEXT		-----		CANCEL					

Figure 41 - Tc / Rtd selection

Selecting Tc the page for thermocouple set up is shown as follow:

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 15:58
Select Tc type for IN A						
J	K	T	F	R		
S	B	U	L	N		
E	C	M				
BACK	-----	-----	CANCEL			

Figure 42 – Tc type selection

Next page helps the operator to select: the engineering unit (°C - °F - K) and the type of reference cold junction (internal or external). Selecting “internal cold junction”, a Pt100 is directly connected to the TC input pins, measures the environmental temperature; whereas by selecting “external cold junction”, the temperature value must be inserted by using the keyboard.




RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 16:00
Tc Parameters setup						
Eng. unit	:	°C				
Cj type	:	Cj int				
Cj ext. value	:					
Decimals num.	:	2				
			  			
BACK	NEXT	-----	CANCEL			

Figure 43 – Tc parameters selection

The next screen shows the Span parameter (measuring range). In the default settings, the sensor has its maximum range equal to the measuring range (Span). If the Span has to be redefined, or to be reduced, same can be changed by using a numeric keyboard. The redefinition of the Span is used during a calibration for comparison where a relationship between a REF and a DUT channel has to be done.

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	16:01
Span Parameters setup											
Low					:	-160.00 °C					
High					:	1260.00 °C					
▶											
▲											
▼											
BACK			NEXT			-----			CANCEL		

Figure 44 – Tc range selection

Now it is possible to finalize the procedure by pressing the YES button or come back to the previous step pressing NO.

Warning	
<u>Modify channel assignment</u>	
Do you want to modify channel assignment?	
<div>YES</div> <div>NO</div>	

Figure 45 - Channel setup confirmation

Pressing the key YES, the channel is set up with selected parameters and the screen with four channels is displayed again.

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	16:03
<div>Channel 1</div> <div>23.01 °C</div> <div>TcK</div> <div>Cj int</div> <div>TAB: 0.9206 mV</div> <div>MAX: Cj under °C</div> <div>MIN: Cj under °C</div> <div>IN A</div>											
Channel 2						None					
Channel 3						None					
Channel 4						None					
CHANNEL	INSTRUM.	ENG.UNIT	-----	↻							

Figure 46 - Main display with temperature measurement

6.4.2.3 Electrical parameter measurement

The following procedure shows the settings of Pascal 100 or Pascal 100/IS for the electrical parameters measurement through the input module. To select the channel press on one of the four large displays, then press CHANNEL: once menu is displayed press ASSIGN. Procedure is shown below:

RPT. 3	T °C	mbar	RH%	bat% 99	Date 16/10/09	Time 16:25
Channel 1		Channel 2				
None		None				
Channel 3		Channel 4				
None		None				
STATUS...						
ASSIGN...						
CHANNEL	INSTRUM.	-----	-----	⚙		

Figure 47 - Channel assign selection

Automatically the program shows the following configuration and it remains in this position till the operator selects the parameter to be associated to the Channel 1.
For example, press mA for current measurement.

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 16:27
U	Selection for Channel 1					
mA						
Ω						
Hz						
Sw						
T						
P	Pulse	NONE				
BACK	NEXT	-----	CANCEL			

Figure 48 – mA parameter selection

The instrument requires the selection of the role:

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 14:55
Select channel role						
NONE		REF		DUT		
BACK	NEXT	-----	CANCEL			

Figure 49 - Channel role selection

- NONE** to use the channel for simple measurement
- REF** to use the channel as reference in a comparison calibration
- DUT** to use the channel as measurement of a **Device Under Test** in a comparison calibration

Press one of the above button (NONE, REF, DUT) to define the channel role.

Pressing REF or DUT the procedure continues as shown below:

- I/O** to assign a particular I/O module to the software channel.
- KEYBOARD** to setup by keyboard a particular value read from an external device.

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 14:59
Select channel mode						
I/O			KEYBOARD			
BACK	NEXT	-----	CANCEL			

Figure 50 - Channel mode selection

Then press I/O to assign a particular I/O module to the software channel, or press keyboard to setup a particular value read from an external device.

By selecting the input/output (I/O) the procedure requires to select MEASURE (to measure a signal) or GENERATION (to generate a signal)

GB

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	16:31
Select measure or generation											
Measure						Generation					
BACK		-----		-----		CANCEL					

Figure 51 – Measure or generation selection

By pressing MEASURE, automatically the Pascal 100 or Pascal 100/IS requires to select input module (IN A- IN B) to be used. Double input will be displayed when the calibrator has a double input configuration and both modules are not assigned yet. Otherwise only one input will be displayed

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	16:32
Select range and connection											
±100 mA						±100 mA					
IN A						IN B					

BACK	-----	-----	CANCEL	
------	-------	-------	--------	--

Figure 52 – mA selection from IN A or IN B

The next step shows the span parameter (measuring range). In the default settings, the maximum range is equal to the measuring range (span). If the span has to be redefined or reduced, it can be changed by using a numeric keyboard. To access to the keyboard use the arrows displayed on the right side of the screen. Change of the span is used during a calibration for comparison where a relationship between a REF and a DUT channel has to be assigned.

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	16:34	
Span Parameters setup												
Low						:	-110.0000 mA					
High						:	110.0000 mA					
						▶						
						▲						
						▼						
BACK			NEXT			-----			CANCEL			

Figure 53 – mA range setup

Now it is possible to finalize the procedure pressing YES or come back to the previous step pressing NO.

Warning	
Modify channel assignment	
Do you want to modify channel assignment?	
YES	NO

Figure 54 - Channel setup confirmation

Pressing YES, the channel is assigned to the selected parameter and the screen with four channels is displayed again.

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	16:36
Channel 1		mA		Channel 2							
-0.0286				None							
MAX: -0.0255 mA											
MIN: -0.0368 mA											
<±100 mA>		IN A									
Channel 3				Channel 4							
None				None							
CHANNEL	INSTRUM.	-----		-----		⚙					

Figure 55 – Main display with mA measurement

6.4.2.4 Temperature Simulation

The procedure for the temperature simulation assignment is similar to the measurement one as described previously, except for the step "Select measure or simulation" where the operator needs to press SIMULATION instead of MEASURE. In the following step the user needs to select one of the output OUT A or OUT B available.

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	16:39
Select connection											
OUT A						OUT B					
BACK		-----		-----		CANCEL					

Figure 56 – Generation module selection

6.4.2.5 Electrical parameter generation

The procedure for the assignment of the generation of an electric parameter (for example mA) is similar to the electrical signal measurement one as described previously, except for the step "Select measure or generation" where the operator needs to select GENERATION instead of MEASURE.

Then the user needs to select OUT A or OUT B (if available).

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	16:42
Select range and connection											
0÷20 mA						0÷20 mA					
OUT A						OUT B					
BACK		-----		-----		CANCEL					

Figure 57 – mA generation module selection

The next selection ask if a passive or active loop is required (with 24 V supply for the loop).

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	16:44
loop ma setup											
LOOP : Passive											
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; width: 40px; height: 40px; margin: 5px;">▶</div> <div style="border: 1px solid black; width: 40px; height: 40px; margin: 5px;">▲</div> <div style="border: 1px solid black; width: 40px; height: 40px; margin: 5px;">▼</div> </div>											
BACK		NEXT		-----		CANCEL					

Figure 58 – mA loop generation setup

6.4.2.6 Channel 4 – mathematic functions

Channel four has an additional setting named CALC. This function enables to display on channel n. 4 a value, result of the combination of the values displayed in channel 1 and 2. To access, press on the display of channel 4, then Channel on the bottom bar and then assign.

RPT.	3	T	°C	mbar	RH%	bat%	100	Date	16/10/09	Time	16:46
U						Selection for Channel 4					
mA											
Ω											
Hz						Selection for Channel 4					
Sw											
T											
P	Pulse	NONE		CALC							
BACK		NEXT		-----		CANCEL					

Figure 59 – Channel 4 assignment

Pressing CALC the followings are displayed:

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 16:46
Select arithmetic operation						
CH1 + CH2			CH1 - CH2			
Cell Load						
BACK	-----	-----	CANCEL			

Figure 60 – Calculation types

- CH1 + CH2** channel 4 displays the total value of the values displayed on channel 1 and 2
CH1 - CH2 channel 4 displays the difference value of the values displayed on channel 1 and 2
Cell Load channel 4 displays the ratio mV/V of the load cells

CH1+CH2 and CH1-CH2 functions can be used only if channel 1 and 2 are set with the same values: same engineering unit, same number of digits, no channel assigned with error indication. In this case, below what will be displayed:

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 16:49
Channel 1		mV		Channel 2		
00096				-00145		
MAX: 41.1105 mV MIN: Underrange mV (±100 mV) IN A				MAX: Overrange mV MIN: -0.2718 mV (±100 mV) IN B		
Channel 3		Channel 4		mV		
None				-00049		
				MAX: 148.6996 mV MIN: -109.1447 mV (CH1 + CH2) CALC		
CHANNEL	INSTRUM.	-----	-----	⚡		

Figure 61 - Calculation on Channel 4

Otherwise the channel 4 will be displayed as:

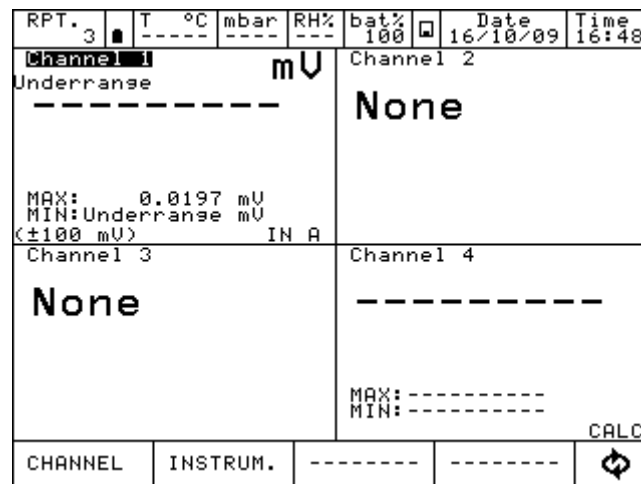


Figure 62 – Calculation not possible on Channel 4

For the Cell Load, the channel 4 can calculate the result coming from a load cell connected as per the below scheme:

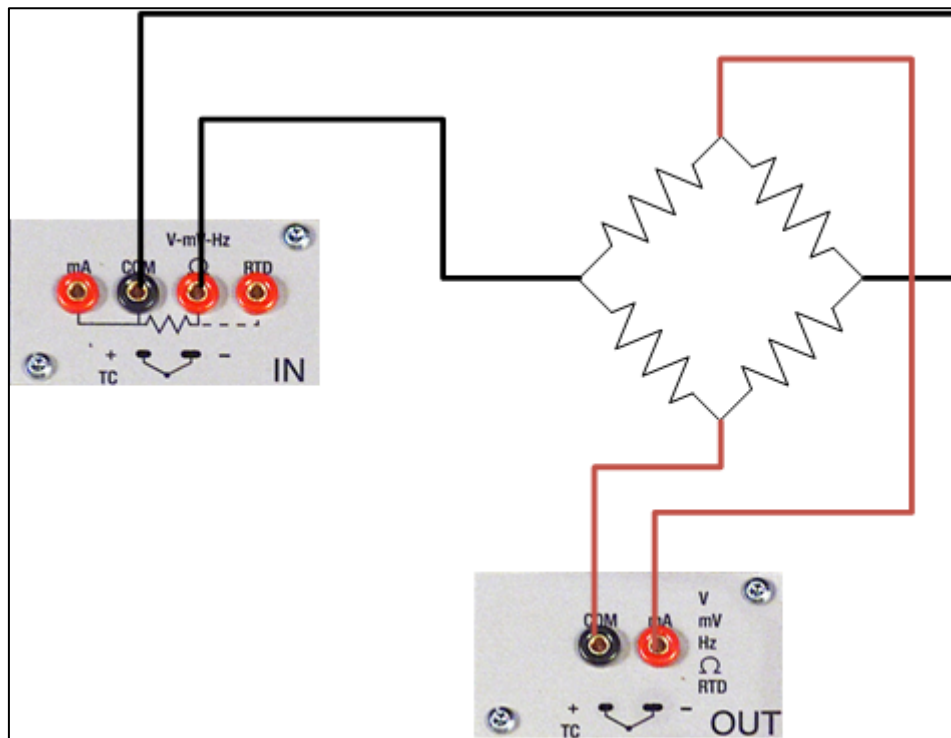


Figure 63 – Cell Load connection

Calculation is possible only when channel 1 is assigned for mV measurement (bridge signal) and channel 2 is assigned for V generation, range 0÷20 V (bridge supply). Moreover channel 1 should not be set in error mode.

GB

In this case, below what will be displayed:

RPT. 3	T °C	mbar	RH%	bat% 99	Date 16/10/09	Time 16:51
Channel 1		mV		Channel 2		
0.0091				5.00000		
MAX: 41.1105 mV		MAX: 5.00000 V		MIN: 0.00000 V		
MIN: Underrange mV		MIN: 0.00000 V				
(<±100 mV)		IN A		OUT A		
Channel 3		Channel 4		mV/V		
None				0.001820		
		MAX: 0.001840 mV/V		MIN: 0.001820 mV/V		
		(<Cell Load)		CALC		
CHANNEL	INSTRUM.	-----	-----			

Figure 64 – Cell Load calculation

Pascal 100 or Pascal 100/IS allows to manage the sensitivity of the load cell from 0 mV/V up to 9.99999 mV/V.

Moreover, on channel 4, the SCALING function can be assigned through the menu CHANNEL in order to display an engineering unit more appropriate (for example Kg or a pressure unit).

RPT. 3	T °C	mbar	RH%	bat% 99	Date 16/10/09	Time 16:52
Channel 1		mV		Channel 2		
0.0094				5.00000		
MAX: 41.1105 mV		MAX: 5.00000 V		MIN: 0.00000 V		
MIN: Underrange mV		MIN: 0.00000 V				
(<±100 mV)		IN A		OUT A		
Channel 3		Channel 4		Kg		
None				2.50047		
		SCL		MV : 0.001880 mV/V		
		MAX: 2.50047 Kg		MIN: 2.50046 Kg		
		(<Cell Load)		CALC		
CHANNEL	INSTRUM.	-----	-----			

Figure 65 – Cell Load calculation with Scaling function active

6.4.2.7 HART channel assignment

To select the channel press on one of the four large displays, then press CHANNEL. Once menu is displayed press ASSIGN. Procedure is shown below:

RPT.	0	T	°C	mbar	RH%	bat%	21	Date	18/03/13	Time	15:04
Channel 1						Channel 2					
None						None					
Channel 3						Channel 4					
None						None					
STATUS...											
ASSIGN...											
CHANNEL		INSTRUM.		-----		-----					

Automatically the program shows the following configuration and it remains in this position till the operator selects the parameter to be associated to the Channel 1.

For example, press HART for HART measurement.

RPT.	0	T	°C	mbar	RH%	bat%	21	Date	18/03/13	Time	15:06
U	Selection for Channel 1										
mA											
Ω											
Hz											
Sw											
T	HART										
P	Pulse					NONE					
BACK		NEXT		-----		CANCEL					

The instrument requires the selection of the role:

RPT.	0	T	°C	mbar	RH%	bat%	20	Date	18/03/13	Time	15:10
Select channel role											
NONE				REF				DUT			
BACK		NEXT		-----		CANCEL					

GB

NONE to use the channel for simple measurement

REF to use the channel as reference in a comparison calibration

DUT to use the channel as measurement of a Device Under Test in a comparison calibration

Press one of the above button (NONE, REF, DUT) to define the channel role.




Pressing REF or NONE the procedure continues as shown below:

RPT.	0	T	°C	mbar	RH%	bat%	20	Date	18/03/13	Time	15:13
------	---	---	----	------	-----	------	----	------	----------	------	-------

Set and connect HART instrument

Load resist. : ON
Measure to show : AO

Please connect now the HART instrument




BACK	NEXT	-----	CANCEL	
------	------	-------	--------	--

Here the user can choose if enable the internal module 250Ω resistor (ON or OFF), and choose what digital measure wants to show as the big value displayed on the channel window: PV or AO. The other type of measure however is displayed on the channel in a smaller font.

Before pressing NEXT be sure to already make the proper connections to the HART instrument as show in previous chapter

Press NEXT and, after few seconds, if no error is shown the following appear (depending on HART transmitter type connected):

HART data	
Tag	: T32MODEL
Descriptor	: DEMO UNIT
S/N	: 848823
Manufacturer	: Wika
HW Revision	: 56
Hart Revision	: 23
Device type	: 2309
PV Decimals num.	: 2
Low scale value	: -203.32 °C
High scale value	: 863.00 °C
PV LRV	: -0.10 °C
PV URV	: 149.00 °C
Eng. unit	: °C
HART Mod. FW vers.	: 1.00.00

BACK	NEXT	-----	CANCEL	
------	------	-------	--------	--

Here the user has the possibility to change some parameter (they showed with ':' moving the black line with arrows.

They can be: TAG, DESCRIPTOR, PV decimals units, PV LRV and PV URV.

After positioned to the parameter needed to modify press right arrow key, for example on the TAG parameter:

Tag

|T32MODEL|

1	2	3	4	5	6	7	8	9	0	←
q	w	e	r	t	y	u	i	o	p	
a	s	d	f	g	h	j	k	l	↵	
z	x	c	v	b	n	m	,	.	-	

CAPS

-----	-----	-----	CANCEL	
-------	-------	-------	--------	--

If desired delete all the characters with backspace and insert the desired. After press ENTER to store the parameter inside the HART transmitter; the Pascal will return to the previous display.

IMPORTANT NOTE: HART requires that all the characters must be in upper case in order to be properly stored.

Press NEXT to continue.

The next step shows the span parameter (measuring range). In the default settings, the maximum range is equal to the measuring range (span). If the span has to be redefined or reduced, it can be changed by using a numeric keyboard. To access to the keyboard use the arrows displayed on the right side of the screen. Change of the span is used during a calibration for comparison where a relationship between a REF and a DUT channel has to be assigned.

RPT.	0	T	°C	mbar	RH%	bat%	16	Date	18/03/13	Time	15:30
------	---	---	----	------	-----	------	----	------	----------	------	-------

Span Parameters setup

Low	High	:	4.000 mA	20.000 mA	▶
					▲
					▼

BACK	NEXT	-----	CANCEL	
------	------	-------	--------	--

Now it is possible to finalize the procedure pressing YES or come back to the previous step pressing NO.

Warning	
Modify channel assignment	
Do you want to modify channel assignment?	
YES	NO

Pressing YES, the channel is assigned to the selected parameter and the screen with four channels is displayed again.

RPT.	T	mbar	RH%	bat%	Date	Time
0	°C	---	---	100	18/03/13	14:38
Channel 1		mA		Channel 2		
4.026		None				
PU : 0.15 °C						
MAX: 4.028 mA						
MIN: 4.026 mA						
(T32MODEL)		HART				
Channel 3		Channel 4				
None		None				
CHANNEL	INSTRUM.	-----	HART			

6.4.2.8 HART trimmer calibration

When the HART transmitter needs to be recalibrated or adjusted the HART menu can achieve these two types of possibilities:

- ADJ.SCL
- CAL.TRIM

RPT.	T	mbar	RH%	bat%	Date	Time
0	°C	---	---	100	18/03/13	14:47
Channel 1		mA		Channel 2		
4.026		None				
PU : 0.15 °C						
MAX: 4.028 mA						
MIN: 4.024 mA						
(T32MODEL)		HART				
Channel 3		Channel 4				
None		None				
		CAL.TRIM				
		ADJ.SCL				
		DATA				
CHANNEL	INSTRUM.	-----	HART			

CAL.TRIM permits to correct the analog mA generation, of the HART transmitter, referred to the digital AO value displayed if the output DAC goes out of tolerance.

Zero and Span needs to be corrected.

If the user wants to recalibrate the Trim. an INPUT mA measurement channel has to configured as REF channel. In addition, the loop wiring needs to flow to the IN mA terminals.

If no REF mA Input channel is configured first an error will be shown.

RPT.	0	T °C	mbar	RH%	bat%	Date	Time
0	4	----	----	----	100	18/03/13	14:51
Channel 1				Channel 2			
4.026 mA				4.0265 mA			
PU : 0.15 °C				REF			
MAX: 4.028 mA				MAX: 4.0326 mA			
MIN: 4.024 mA				MIN: 4.0202 mA			
(T32MODEL) HART				(<±100 mA) IN A			
Channel 3				Channel 4			
None				None			
				CAL.TRIM			
				ADJ.SCL			
				DATA			
CHANNEL	INSTRUM.	-----	HART				

The instrument shows:

RPT.	0	T °C	mbar	RH%	bat%	Date	Time
0	4	----	----	----	100	18/03/13	14:51
AO Trim calibration							
Zero Trim				Span Trim			
EXIT				-----	-----	-----	

Press “Zero Trim” or “Span Trim”, and the display shows (in this case Span Trim is selected):

RPT.	0	T °C	mbar	RH%	bat%	Date	Time
	0	4	----	----	---	100	18/03/13 14:54
Span Trim							
Channel 2				Channel 1			
mA				mA			
20.0057				20.000			
REF				AOA			
MAX: 20.0103 mA				PU : 0.15 °C			
MIN: 4.0182 mA				MAX: 20.000 mA			
(<±100 mA)				MIN: 4.024 mA			
IN A				(T32MODEL) HART			
Calibrate							
EXIT		-----		-----		-----	

The HART instrument is put in fixed mode generation (4 or 20 mA) and the REF channel is measuring the true analog mA generation. To re-align to the correct 20 mA (or 4 mA) generation press “Calibrate” button.

If needed follow the same procedure for “Zero Trim”.

6.4.2.9 HART scale adjust

ADJ.SCL permits to align the range of PV to the Lower and Upper mA generation values.

The Lower value of PV is the value at which the transmitter will generate the 4 mA nominal value, and the Upper value is the value at which the transmitter will generate the 20 mA nominal value. Here is described the “automated” procedure that permits to align in “real-time” these values. The user can also change them manually in the “HART data” page as seen before.

If the user wants to adjust the scale a channel of the same input type of the transmitter has to be configured as REF channel. If no REF channel is configured first an error will be shown.

Press ADJ.SCL menu and the following is shown (assuming that we are using a Pt100 transmitter, the REF simulation Pt100 channel is configured as Channel 3):

RPT. 0	T °C	mbar	RH%	bat% 99	Date 18/03/13	Time 16:16
PV LRV and URV adjust						
Channel 3 °C			Channel 1 mA			
0.00			4.024			
Pt100 REF						
TAB: 100.000 °C			PU: 0.13 °C			
MAX: 0.00 °C			MAX: Dev. N/A mA			
MIN: 0.00 °C			MIN: Dev. N/A mA			
OUT A (T32MODEL)			HART			
Set up REF value, wait for stabilization and press according key.						
<div>ADJ. LRV</div> <div>ADJ. URV</div>						
EXIT	-----	-----	-----	-----	-----	-----

Set the REF Channel to the desired value that permits to output by the transmitter the 4mA value (example 0°C). When the value is stable press ADJ. LRV button.

Now set the REF Channel to the desired value that permits to output the transmitter the 20mA value (example 150°C). When the value is stable press ADJ. URV button.

Now the transmitter will generate 4 and 20 mA between 0 °C – 150 °C.

6.5 Menu

The MENU is available in the bottom of the display and changes according to the step of the procedure that is running on the instrument.

The MENU sections can be selected pressing on their screen portion respectively.

Pressing it, a menu will be displayed on the left side of the display, showing all the possible options available in that moment for that specific configuration.

For example, to change the channel configuration, first select the channel pressing one of the 4 displays, then select Channel from the MENU and then ASSIGN.

To modify the number of DECIMALS to be displayed, select the box INC.DEC o DEC.DEC to increment or decrement the decimals.

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 17:11
Channel 1		Channel 2				
None		None				
Channel 3		Channel 4				
None		None				
CHANNEL	INSTRUM.	-----	-----	⚙		

Pressing the key ⚙, the menu change as in figure below

RPT. 3	T °C	mbar	RH%	bat% 100	Date 16/10/09	Time 17:11
Channel 1		Channel 2				
None		None				
Channel 3		Channel 4				
None		None				
GRAPHIC	REPORT	LOGGER	-----	⚙		

6.5.1 Channel Menu

Inside the bottom line menu, the box CHANNEL allows to change and assign the selected channel: this section is dynamic and changes according to the procedure followed

GB

RPT. 3	T °C	mbar	RH%	bat% 99	Date 19/10/09	Time 09:52
Channel 1			Channel 2			
None			None			
Channel 3			Channel 4			
None			None			
STATUS...						
ASSIGN...						
CHANNEL	INSTRUM.	-----	-----			

Figure 66 – Channel menu showing

For example, channel has been assigned for V measurement: pressing the CHANNEL box, the following menu will be displayed:

STATUS...	°C	mbar	RH%	bat% 99	Date 19/10/09	Time 09:53
-----				Channel 2		
-----				-0.000636		
RES.MXMN				MAX: 0.000000 V		
SCALING...				MIN: -0.000636 V		
FILTER...				Channel 4		
HOLD ON				None		
OFFSET ON						
ASSIGN...						
CHANNEL	INSTRUM.	-----	-----			

Figure 67 – Channel menu showing for electrical input

The menu consists of:

STATUS	to visualize the channel configuration and the measure range
RES.MXMN	to reset max and min value of the range
SCALING	to scale a signal and display it with a different engineering unit
FILTER	to filter the signal
HOLD. ON	to hold the last display
OFFSET. ON	to set the zero for the measurement
ASSIGN.	to assign the channel

In case an electrical parameter is simulated, the box CHG.OUT will be displayed in the menu: this key enables the access to a keyboard to set up the values to be generated.

The CHANNEL menu for the electrical, temperature and pressure signals is shown here below :

STATUS...	°C	mbar	RH%	bat%	Date	Time
---	---	---	---	99	19/10/09	09:56
INC.DEC.			Channel 2 bar			
DEC.DEC.			-00216			
RES.MXMN			P1			
SCALING...			MAX: -0.0216 bar MIN: -0.0217 bar (-1÷1.5 bar a) B1			
FILTER...			Channel 4			
HOLD ON			None			
OFFSET ON						
ASSIGN...						
CHANNEL	INSTRUM.	ENG.UNIT	-----			

Figure 68 – Channel menu showing for pressure

INC.DEC o DEC.DEC boxes are displayed: they enable to modify the number of DECIMALS to be displayed.



More Information about the Channel Menu is available in chapter 6.6

6.5.2 Instrument Menu

This menu enables to see and change the settings of the instrument.
Pressing on INSTRUM the following menu is displayed.

RPT.	T	°C	mbar	RH%	bat%	Date	Time
3	---	---	---	---	98	19/10/09	10:04
Channel 1		Channel 2 bar					
None		-00193					
		P1					
		MAX: -0.0193 bar MIN: -0.0193 bar (-1÷1.5 bar a) B1					
Channel 3		Channel 4					
None		None					
		24V OUT ON					
		4 CH...					
		2 CH...					
		STATUS...					
		LOCK SCR					
		SETUP...					
CHANNEL	INSTRUM.	ENG.UNIT	-----				

Figure 69 – Instrument menu showing

- 1) **SETUP** to set up the instrument configuration, as per below picture:

RPT. 3	T °C	mbar	RH%	bat% 98	Date	Time
	----	----	---		19/10/09	10:05

Setup instrument

Date	: 19/10/09	<div style="text-align: center;">▶</div> <div style="text-align: center;">▲</div> <div style="text-align: center;">▼</div>
Time	: 10:05:16	
Date format	: dd/mm/yy	
Language	: english	
Serial address	: 1	
Serial baudrate	: 115200	
AutoPoweroff	: OFF	
Time	: 1 min	
AutoBacklightoff	: OFF	
Time	: 1 min	

EXIT	-----	-----	-----	
------	-------	-------	-------	--

Figure 70 – Instrument setup screen showing

Different languages are available: 2 different ones are available on each instrument configuration. Standard languages are English and Italian.
Serial Baud rate must be set up at 115200 to enable data transfer to the PC.

- 2) **LOCK SCR** To lock and unlock the screen. To unlock press LAMP (text 5 of the keyboard)
- 3) **STATUS** to see the status of the calibrator:
Model – Serial Number – Version – Languages – Build date – I/O Modules installed – Date – Time – Battery voltage

Instrument status Page	
Model	: PASCAL-100 /II00P2
S/N	: 00001
Version	: 2.20.03β
Boot Version	: -----
Languages	: english/italian
Build date	: Oct 2 2009 12:08:21
I/O installed	: IN A IN B OUT A OUT B BI P1 BI P2
Date	: 19/10/09
Time	: 10:06:32
Battery voltage	: 6.90 V

EXIT	-----	-----	-----	
------	-------	-------	-------	--

Figure 71 – Instrument status page showing

- 4) **2 CH** To show 2 channels on the display, as per picture below.

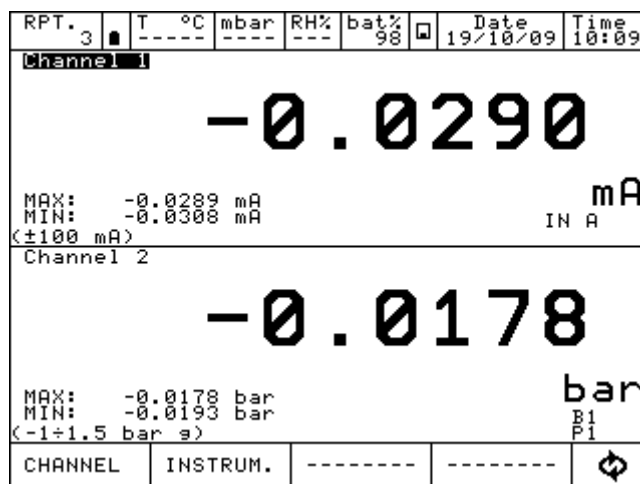


Figure 72 – Two channels display

- 5) **4 CH** To visualize all the 4 Channels on the display.
 6) **24V OUT** To power on /off the 24 Vcc to supply the power to the device under test

6.5.3 Report Menu

This menu enables to access to the calibration reports and calibration procedures section.



For more information please refer to Chapter 6.7

6.5.4 Engineering unit Menu

Engineering unit displayed can be changed faster selecting and pressing the box ENG.UNIT on the active menu: this is possible only for channels assigned for pressure or temperature measurements.

6.5.5 Logger Menu

Selecting the box LOGGER the following menu is accessed: SETUP, VIEW. LOG, DEL.LOGS



For more information please refer to Chapter 6.8.

6.5.6 Calibration Menu

The calibration menu allows the calibration of the parameters available on the calibrator.



Separate Operating instruction available.

6.5.7 Graph Menu

To display the behavior of a variable associated to a channel in a certain range of time, press GRAPHIC inside the active menu. The box SETUP is displayed in the new menu, enabling the selection of the following parameters:

GB

Sampling time (hh, mm, ss)
 Scale (automatic, manual)
 Lower limit (in manual)
 Upper limit (in manual)
 X Axis (fixed or tracked to cursor)

Select the values with the arrows and then press START. The graphic will be visualized on the display, as per the figure

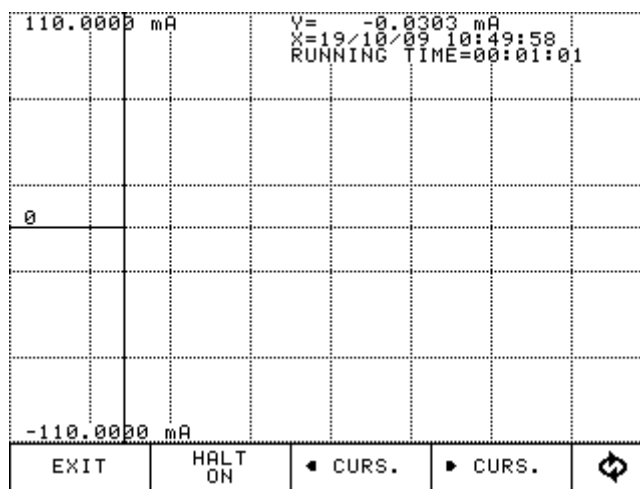



Figure 73 – Realtime graph

Through the box CURS. the cursor can be moved, visualizing for every step the value of the graphic. Pressing INFO OFF all the displayed information will be hidden, while with GRID OFF the grid will be hidden. Both the information and the grid can be displayed again pushing the related buttons.

Through the box  (circle with arrows) in the bottom right side of the menu, it's possible to access to all other menu not shown on this screen.

6.5.8 Ramp Menu

This menu is displayed when the parameter are associated to an output card.

This function allows to set a ramp that automatically shift the generated value in configurable steps. If both generation outputs are available, each one associated to a channel, two ramps can be set up and can be run simultaneously. Ramp can be programmed as per below:

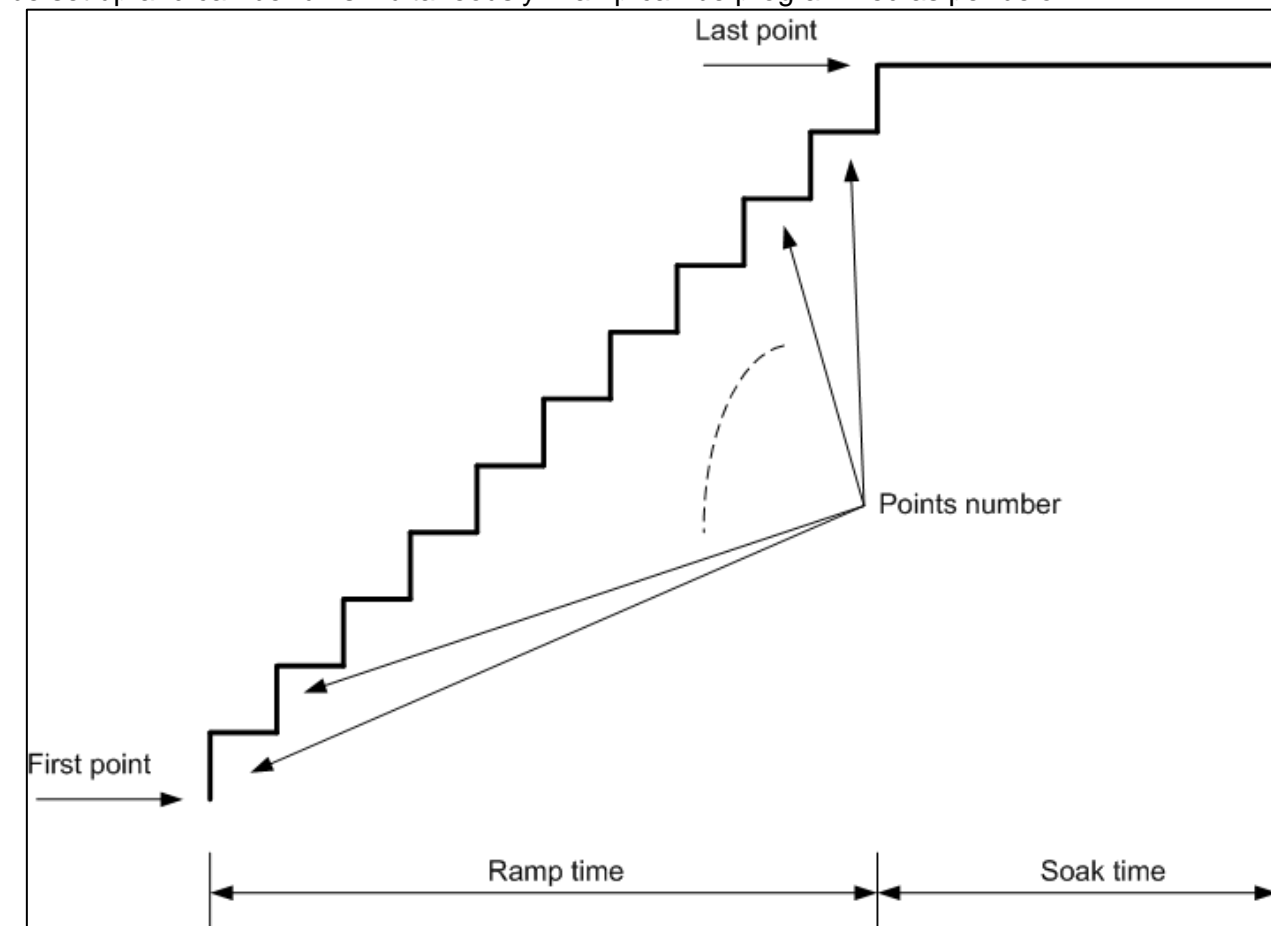


Figure 74 – Ramp profile

Press RAMP:

RPT. 3	T °C	mbar	RH%	bat% 99	Date 19/10/09	Time 10:55
Channel 1		Channel 2				
0.000000		None				
MAX: 0.000000 V						
MIN: 0.000000 V						
(0÷2 V) OUT A						
Channel 3		Channel 4				
None		None				
SETUP...						
RAMP	REPORT	LOGGER	-----	⚙		

Figure 75 – RAMP Menu

Press SETUP to set the ramp:

RPT.	3	T	°C	mbar	RH%	bat%	99	Date	19/10/09	Time	10:56
------	---	---	----	------	-----	------	----	------	----------	------	-------

Ramp Parameters setup for OUT A

Step mode	:	automatic	
Cycles num.	:	2	
N. Points	:	11	
First point	:	0.000000	U
Last point	:	1.000000	U
Ramp time	:	00:00:20	
Soak time	:	00:00:05	

OFF OUT A

EXIT	-----	-----	-----	
------	-------	-------	-------	--

Figure 76 – Ramp parameters setup

Here above a ramp has been set: starting from 0 V, in 11 steps it reaches 1 V after 20 sec.: then it remains standstill for 5 sec. The ramp will be executed 2 times (Cycles num.).

Press OUT A to start the ramp function: the instrument will show the main screen and the writing RMP will be displayed to show that the function ramp is active.

RPT.	3	T	°C	mbar	RH%	bat%	99	Date	19/10/09	Time	10:57
------	---	---	----	------	-----	------	----	------	----------	------	-------

Channel 1	0.300000	Channel 2	None
RMP			
MAX: 0.300000 U			
MIN: 0.000000 U			
(0÷2 U) OUT A			
Channel 3	None	Channel 4	None

CHANNEL	INSTRUM.	-----	-----	
---------	----------	-------	-------	--

Figure 77 - Ramp running

If another channel is assigned to OUT B, here below you can see how the Ramp will be shown:

RPT.	3	T	°C	mbar	RH%	bat%	98	Date	19/10/09	Time	10:58
------	---	---	----	------	-----	------	----	------	----------	------	-------

Ramp Parameters setup for OUT A

Step mode	:	automatic	
Cycles num.	:	2	
N. Points	:	11	
First point	:	0.000000	U
Last point	:	1.000000	U
Ramp time	:	00:00:20	
Soak time	:	00:00:05	

OFF OUT A A & B

EXIT	-----	-----	-----	
------	-------	-------	-------	--

Figure 78 – Ramp setup with both OUTs

OUT A & B are both available. The Ramp can start for both the channels simultaneously

6.5.9 Disk Menu

Data related to the Reports, Loggings and Calibration procedures are stored as files into the internal memory of the equipment.

Press Menu DISK, and the following options will be displayed:

GB

RPT. 3	T °C	mbar	RH%	bat% 97	Date 19/10/09	Time 10:59
Channel 1		Channel 2				
0.000000		0.000000				
MAX: 1.000000 U		MAX: 0.000000 U				
MIN: 0.000000 U		MIN: 0.000000 U				
(0÷2 U)		(0÷20 U)				
Channel 3		Channel 4				
None		None				
DEFRAG						
FORMAT						
DISK		-----				

Figure 79 – DISK Menu

FORMAT allow to cancel completely the virtual DISK. This operation will cancel all the store data. Before proceeding the instrument will ask a final confirmation to the operator.

DEFRAG this operation may be required when many data are created and deleted continuously. Inside the internal memory of the Disk, in fact, empty spaces could be generated: this may lead to a warning message related to the shortage of the memory and the impossibility to store new data. To recover this space, please proceed with the Defrag: the existing data will not be lost but a certain time is required to complete the procedure.

6.6 Measurement Channel

When a measure is displayed, the ENG.UNIT will appear.

RPT. 3	T °C	mbar	RH%	bat% 98	Date 13/11/09	Time 16:27
Channel 1		Channel 2				
bar		None				
0.30869						
PE-1						
MAX: 0.30936 bar						
MIN: -0.00026 bar						
(-1÷1.5 bar g)		B1				
Channel 3		Channel 4				
None		None				
CHANNEL	INSTRUM.	ENG.UNIT	-----			

Figure 80 – Main screen

6.6.1 Status

Press CHANNEL and then press STATUS to visualize all the parameters related to the status of the channel (1, 2, 3, and 4): the configuration of each channel is displayed. Press the arrows in the bottom menu to change the channel. See the below picture:

Status Page for Channel 1			
CHN	:	-0.00856 bar	P1
ROLE	:	NONE	
CONNECT	:	B1	
RANGE	:	-1÷1.5 bar g	
SPAN	:	-1.00000 bar	÷ 1.65000 bar
MAX	:	-0.00856 bar	
MIN	:	-0.00856 bar	
SCAL	:	OFF	
OFFSET	:	OFF	
FILTER	:	OFF	
HOLD	:	OFF	
BIT NORM	:	-66232	
BIT NORM FLT	:	82566470	
BIT ALT	:	82530869	
BIT ALT FLT	:	8257165	
EXIT	◀ CHN	▶ CHN	-----

Figure 81 – Channel status page

Press EXIT to return to the initial screen.

6.6.2 Res. MxMn

Press Res. MxMn to restart the Max and Min value displayed on the channel.

6.6.3 Scaling

The SCALING enables to display the value into a different engineering unit. Press SCALING and access to the below window:

Low Scl: min. value of the signal and reading scale (e. g. 0 kg at 0 bar)

High Scl: max. value of the signal and reading scale (e. g. 10 kg at 1 bar)

Eng. unit Scl: new engineering unit desired

Decimals num.: Number of decimals required

Transfer. funct.: linear, square root, quadratic

RPT.	T	°C	mbar	RH%	bat%	Date	Time
3	---	---	---	---	97	19/10/09	11:03
Scaling Parameters setup							
Low	Scl	:	0.0000	kg	→	0.00000	bar
High	Scl	:	10.0000	kg	→	1.00000	bar
Eng. unit Scl	:	kg					
Decimals num.	:	4					
Transfer. funct.	:	linear					
ON		OFF					
EXIT	-----	-----	-----	-----			

Figure 82 – Scaling parameters setup

Once all parameters are set, press ON to enable the function: on the main display SCL writing will appear. The new value will be displayed with the new engineering unit in big letters. The existing measurement will be displayed below in small letters. Example available here below:

GB

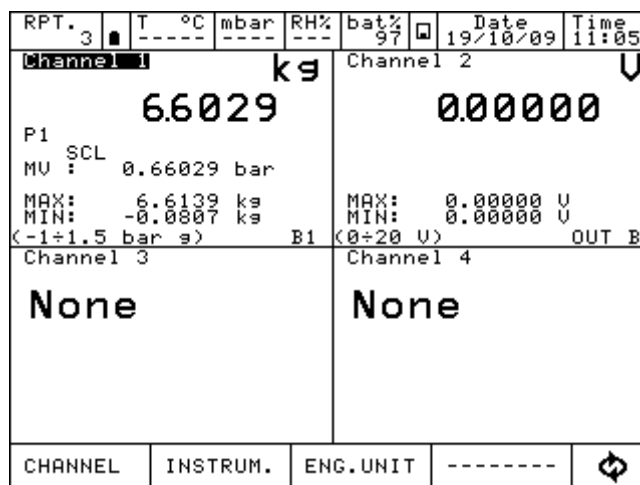


Figure 83 – Channel with Scaling enabled

6.6.4 Filter

The FILTER can filter a measurement.

Press FILTER to visualize: "Filter parameter setting"

Filter can be set through the following:

Filter weight: in percentage

Select the filter weight and then press ON.

FLT writing will be displayed when filter is active. Filtered value will be displayed in big letters, real value will be displayed below in small letters.

6.6.5 Hold On – Hold Off

HOLD ON-HOLD OFF is used to freeze what displayed in a specific channel.

Press HOLD ON to hold the values: HOLD OFF will appear. Press it to unlock the channel. HOLD ON will appear again

HLD on the display means that the values are hold. See below:

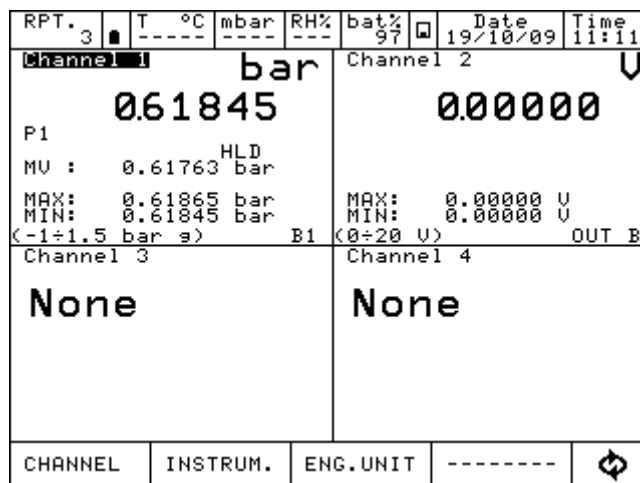


Figure 84 – Channel with HOLD enabled

6.6.6 Offset On – Offset Off

OFFSET ON – OFFSET OFF is used to restart the measurement on a specific channel

Press OFFSET ON to restart: zero will be displayed and OFFSET OFF will appear. Press to come back to the previous value.

OFS indicates that the OFFSET is ON.

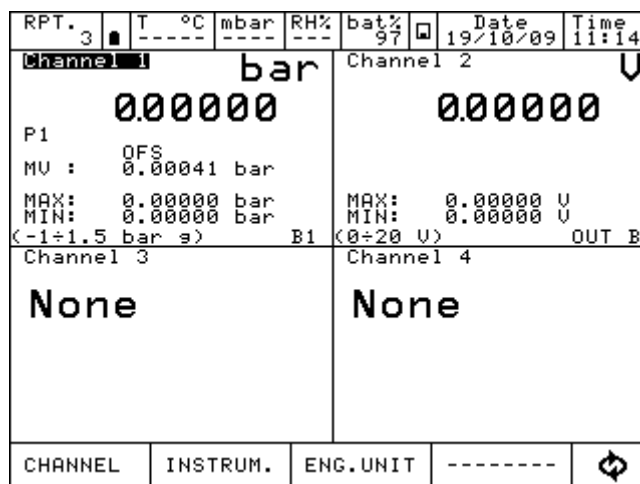


Figure 85 – Channel with OFFSET enabled

6.6.7 Inc. Dec – Dec. Dec

If channel is set up for pressure or temperature measurements in the CHANNEL menu the functions INC.DEC. e DEC.DEC. are displayed.

These functions allow to increment/decrement the number of the displayed digits

6.6.8 Chg. Out

CHG.OUT allows to change a signal coming out from an Output card.

Press CHG. OUT to display a keyboard to select the value of the signals within the limits specified during the assignment (clearly indicated under “min” e “Max” on the left side).

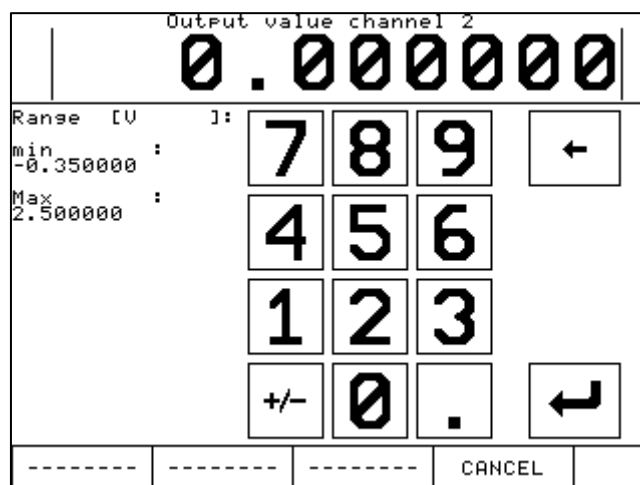
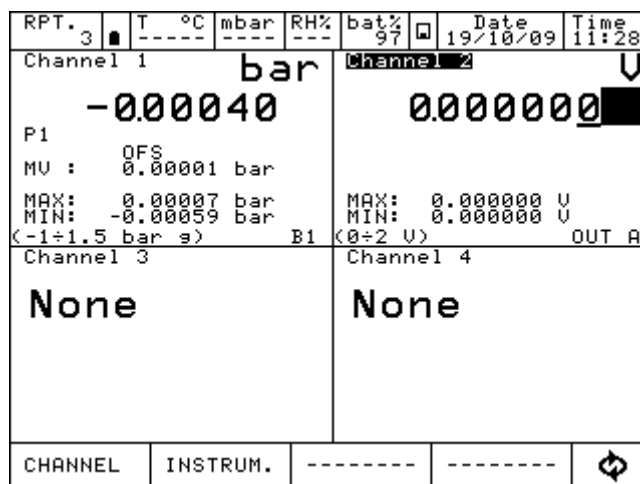


Figure 86 – Generation / simulation value modifying

The keyboard can be accessed pressing on the right side of the displayed value as shown below:



GB

Press here, a small black square is shown

Figure 87 – Generation value – how to modify

Press  to visualize at the bottom menu the 4 arrows as per the below image:

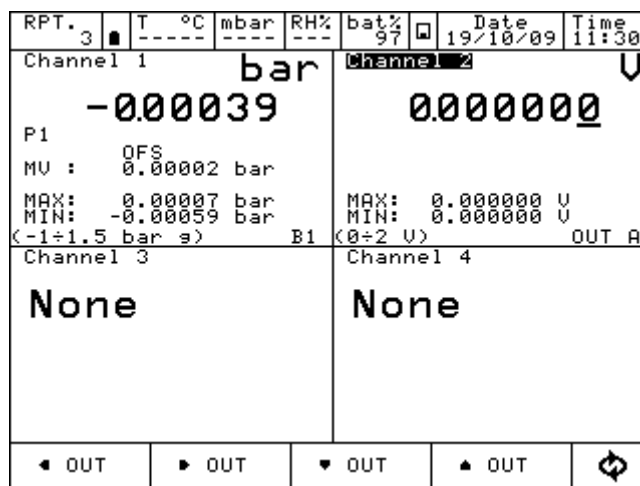


Figure 88 – Generation value – how to modify

Cursor can be moved right and left using the first 2 arrows starting from the left side. The selected cell value can be increased or decreased using the remaining 2 arrows on the right side.

6.7 Report

To create a report one channel has to be set as REF (*Reference*) and another one as DUT (*Device Under Test*): reference signal and direct measurement (or manual input by keyboard) are required.

For the REFERENCE: remember to set the range equivalent to the one of the DUT. When the channel is assigned as reference, the symbol REF will appear.

For the DUT: remember to define the max error and the declaration. A bargraph will be displayed on the DUT channel. When the channel is device under test, the symbol DUT will appear.

Press REPORT, the below menu is displayed:

VIEW RPT View Reports
SETUPRPT Set up Reports
DEL.RPTS deletes all the Reports
VIEW PRC View Procedures
SETUPPRC Set up Procedures
DEL.PRCs Delete all the Procedures

RPT. 2	T. °C	mbar	RH%	bat% 97	Date 19/10/09	Time 13:02
Channel 1	bar		Channel 2	mA		
000014		-00295				
P1 REF	DEL.PRCs		DUT	B1		
MAX: 0.	SETUPPRC		-0.050 -0.161% 0.050			
MIN: 0.	VIEW PRC		(<±100 mA) IN A			
<-1÷1.5 ba	DEL.RPTS		Channel 3			
None		Channel 4				
None		None				
SETUPRPT						
VIEW RPT						
GRAPHIC	REPORT	LOGGER	-----		⚙	

Figure 89 – Report menu

Press SETUPRPT to create a new Report.

Info required are:

Report name
 DUT model (Device Under Test)
 DUT Serial Number (Device Under Test)
 Operator
 Job Number
 Found Left
 Up Down
 N. Points

A standard Report configuration for the calibration of a pressure transmitter 0-1 bar range is available here below

RPT.	2	T	°C	mbar	RH%	bat%	Date	Time
						97	19/10/09	14:20

Report Setup

Report Name	:	rpt1	
Dut Model	:	Pressure transm.	
Dut Serial Number	:	138F1	
Operator	:	adg	
Job Number	:	ce5mk	
Found Left	:	As found	As left
Up Down	:	Up	Down
N. Points	:	3	
First Point	:	0.00000	bar
Last Point	:	1.00000	bar

EXIT	STORE	-----	-----	
------	-------	-------	-------	--

Figure 90 – Report setup

Once completed Press STORE per memorize the data.
The following screen will appear:

Warning	
<u>Store report setup</u>	
Do you want store report setup ?	
YES	NO

Figure 91 – Store Report request

Press YES to store the report set up and then press again yes to run the report.

Warning	
<u>Run report setup</u>	
Do you want run report ?	
YES	NO

Figure 92 – Report run request

GB

The main screen will be displayed as per below:

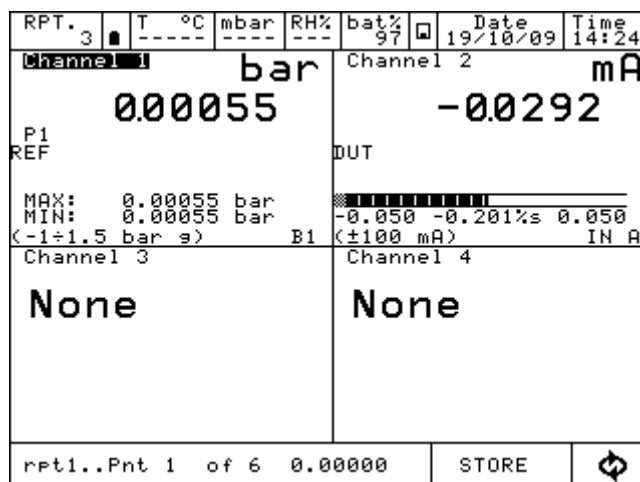


Figure 93 – Report running display

On the bottom menu, the report name (rpt1), the calibration point (1 of 6) and the related reference value (0.00000) will be shown. Press STORE to store the first calibration point: the switch to the second point is done automatically (pnt 2 will be shown), and so on for all the predefined calibration points. Pay attention to the bargraph in the DUT display: check if point is inside or outside the limit specified during the DUT assignment.

Once the calibration cycle is defined, the generation of an electrical signal is done automatically.

For the pressure, instead, the operator has to reach the required pressure values using the manual pump and the fine adjustment.

During the configuration process the operator can name the report: the same can be recalled when the same procedure is required.

In any moment the operator can stop the calibration pressing ABORT.

To make the zero on the reference channel REF, press OFFSET before storing the first calibration point: this function is displayed as OFS on the channel display, under the measurement value. Press again OFFSET to come back to the original configuration: OFS will disappear.

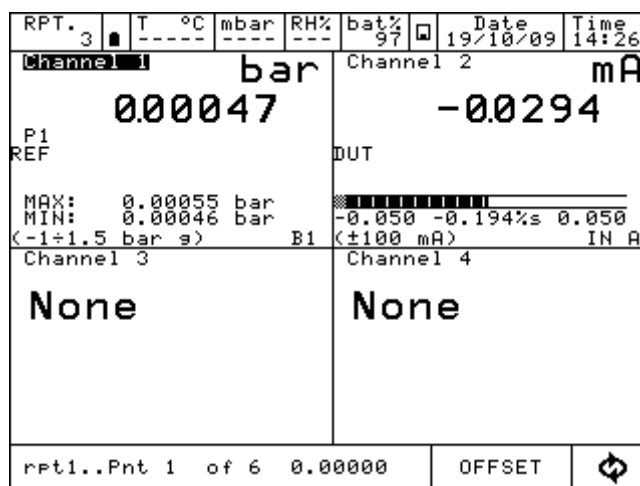


Figure 94 – Report running display – next menu

Once the last calibration point is done, press STORE (or ABORT): the Report will end automatically and the display will go back to its original configuration.

To visualize the report, access to REPORT menu and press VIEW RPT to view the stored reports:

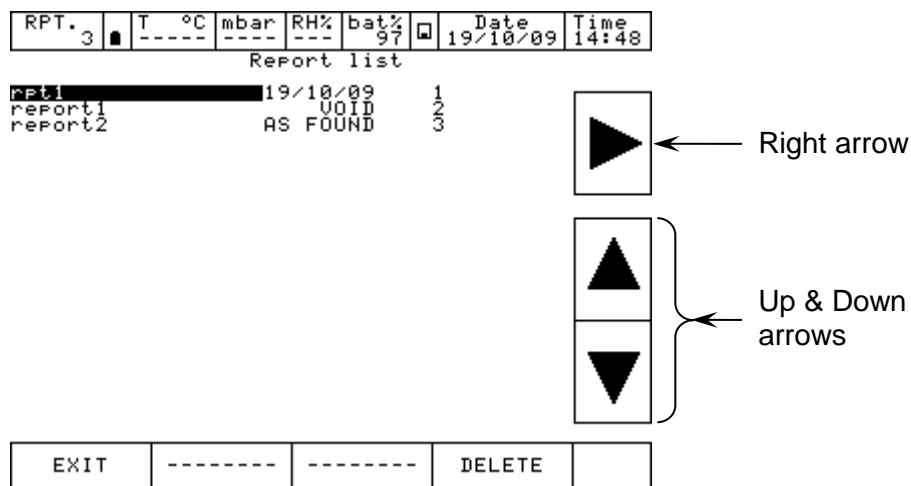


Figure 95 – Display Report list

The above picture shows the list of the existing report: name and status are displayed. Under the status, the writing AS FOUND is displayed when the calibration data refers to a calibration process done on an instrument without any adjustment: when a date is available this means that calibration process is complete (AS FOUND AS LEFT). If the report has never been run, VOID will be displayed next to the name.

Press the arrows to move the cursor up and down to select the report, press on the right arrow to visualize the information available in the report.

The menu DELETE allows to cancel the reports: a confirmation is required by the operator before proceeding

Selecting the name of the REPORT, the SETUP of the report will be displayed:

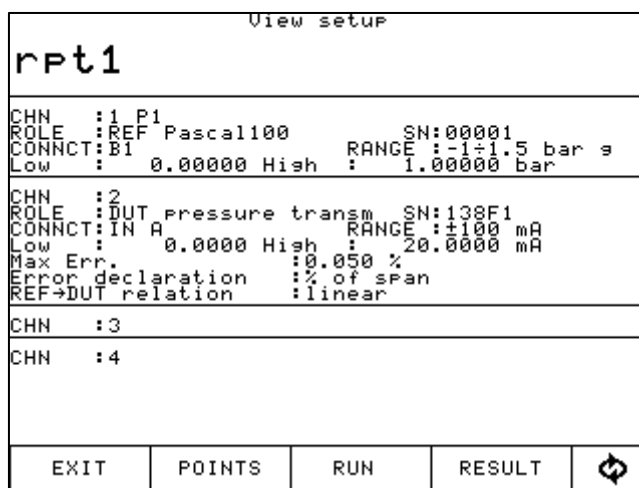


Figure 96 – Display Report setup

GB

Pressing POINTS, the list of the calibration points will be shown:

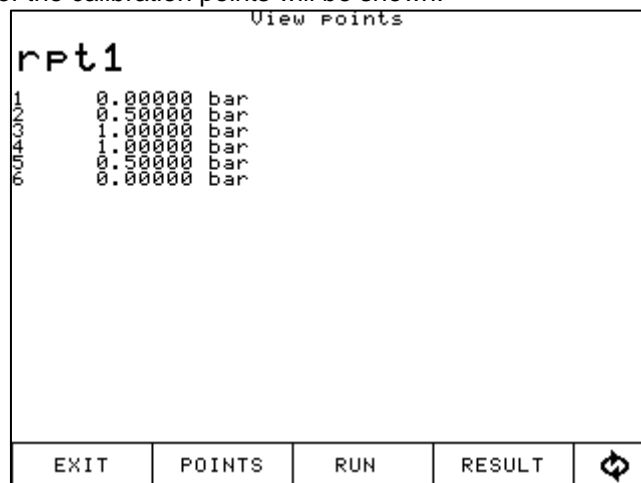
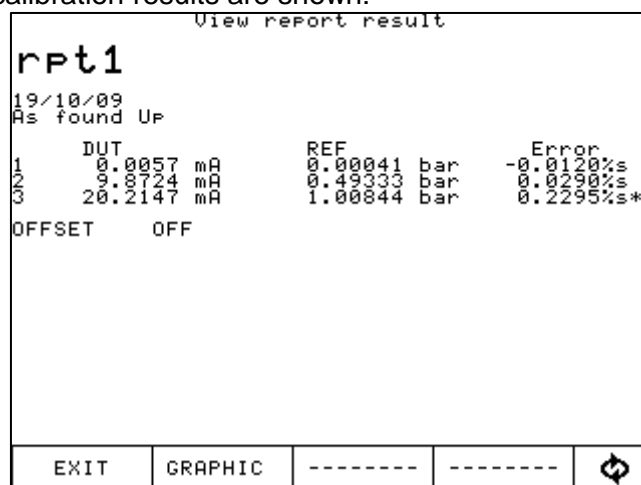


Figure 97 – Display test points Report

Pressing RESULT, the calibration results are shown:



← Scrolling menu

Figure 98 – Display Report results

Press the “scrolling menu”, menu with “As found”, “As left”, “Up”, “Down”, will appear to enable to see the calibration results related to the different calibration stages.

“As found”, (calibration points before any adjustment on the DUT) “As left” (calibration points after the adjustment on the DUT has been carried out), “Up” (calibration points going up), “Down” (calibration points going down).

Pressing GRAPHIC, the graphic of the calibration will be displayed, see below:

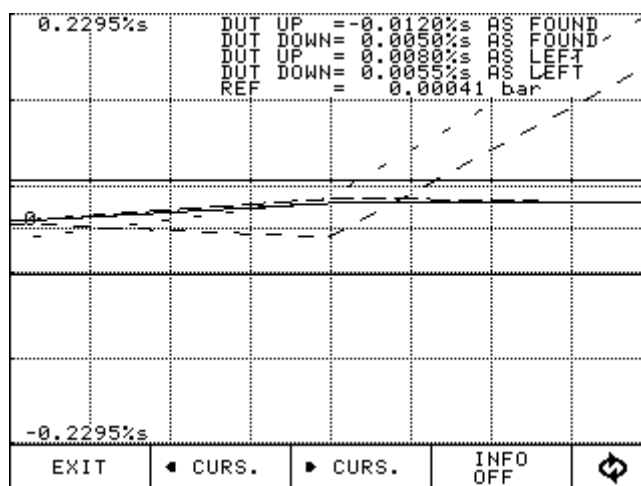


Figure 99 – Display Report in graphic mode

X axis represents the calibration points related to the reference (REF).

Y axis represents the error in percentage (compared to the Reading range, as assigned to the DUT) related to the Device Under Test channel (DUT).

From REPORT menu, select DEL.RPTS to cancel all the reports in the memory.

6.8 Data Logger

The LOGGER function allows to store the data displayed on the 4 Channels simultaneously.

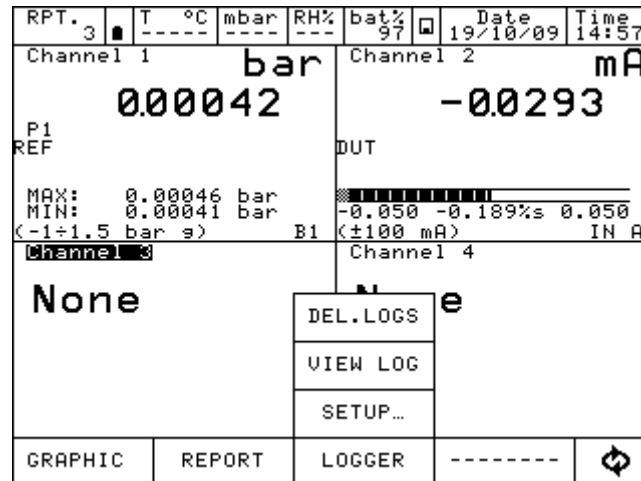


Figure 100 – Menu Logger

Pressing LOGGER, the following will be displayed:

SETUP set up of the Logger
VIEW LOG View Logs data
DEL.LOGS delete all the Logs

Selecting SETUP, “Data Logger Setup” will be displayed as per the below:

Log Name Name of the Log (compulsory)
 Sampling time sampling time between 2 measurements (hours, min., sec.)
 Sampling length total time of the logging

Pressing START, the logging process will start:

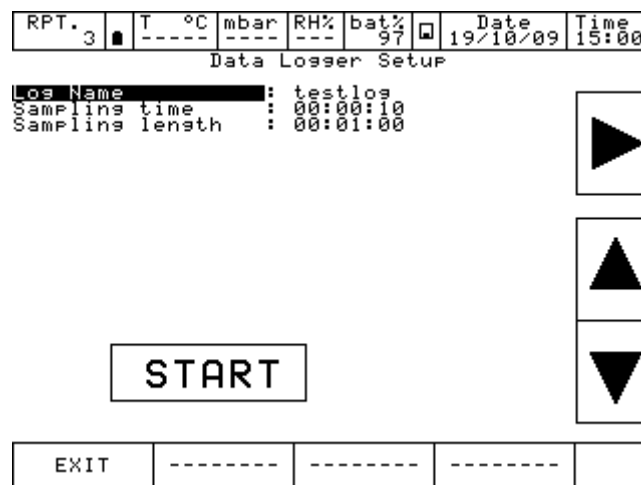




Figure 101 – Logger data setup

RPT. 3	T °C	mbar	RH%	bat% 97	Date 19/10/09	Time 15:01
Channel 1 bar 0.00044			Channel 2 mA -0.0294			
P1 REF			DUT			
MAX: 0.00046 bar MIN: 0.00041 bar (-1÷1.5 bar a)			 -0.050 -0.191% 0.050 (<±100 mA) IN A			
Channel 3 None			Channel 4 None			
CHANNEL	INSTRUM.	-----	-----			

Pressing DEL.LOGS all the logs will be deleted: a confirmation will be asked to the user before proceeding.

RPT.	3	T	°C	mbar	RH%	bat%	97	Date	19/10/09	Time	15:03
Los List											
test	los					1	7				
test1						2	7				
<div> <div>▶</div> <div>▲</div> <div>▼</div> </div>											
EXIT	-----	-----	DELETE								

Press the 2 arrows up and down to scroll the logs inside the list: press the other arrows to see the data and graphic of each log.

80

6.9 Communication

Through the Software Program PascalLink, all reports can be downloaded to a PC.

Through the Software Program PasLog, all logs can be downloaded to a PC.

Following configuration is required for the download of the data: press INSTRUM. On the main menu and then SETUP

RPT.	3	T	°C	mbar	RH%	bat%	97	Date	19/10/09	Time	15:05
------	---	---	----	------	-----	------	----	------	----------	------	-------

Setup instrument

Date	:	19/10/09	<div>▶</div> <div>▲</div> <div>▼</div>
Time	:	15:05:12	
Date format	:	dd/mm/yy	
Language	:	english	
Serial address	:	1	
Serial baudrate	:	115200	
AutoPoweroff	:	OFF	
Time	:	1 min	
AutoBacklishtoff	:	OFF	
Time	:	1 min	

EXIT	-----	-----	-----	
------	-------	-------	-------	--

Figure 104 – Display instrument setup

6.10 Calibration Examples

GB

6.10.1 Example 1 – Calibration of two wires pressure transmitters

Pascal 100 or Pascal 100/IS generates 24 V d.c. power supply to the transmitter. The 4-20 mA output signal from the transmitter is sent to be measured to an electrical input signals card IN A or IN B.

The pressure reference value to the transmitter is generated by the hand pump and by the fine volumetric regulator, both present in the calibrator, and measured as REF by the calibrator itself. The figure below shows how to connect the transmitter to the calibrator.

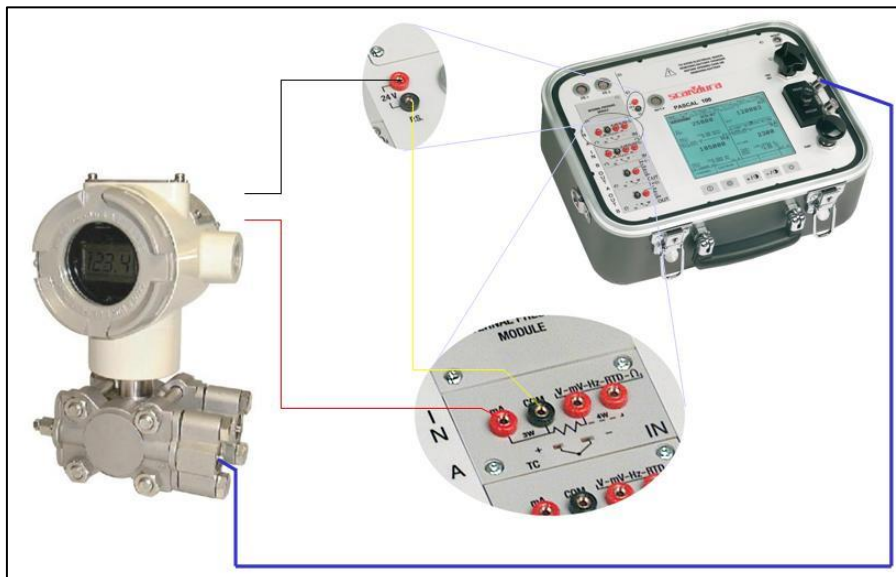


Figure 105 – Pressure transmitter calibration example

A typical configuration of Pascal100 for the calibration of a pressure transmitter is illustrated in the following figure:

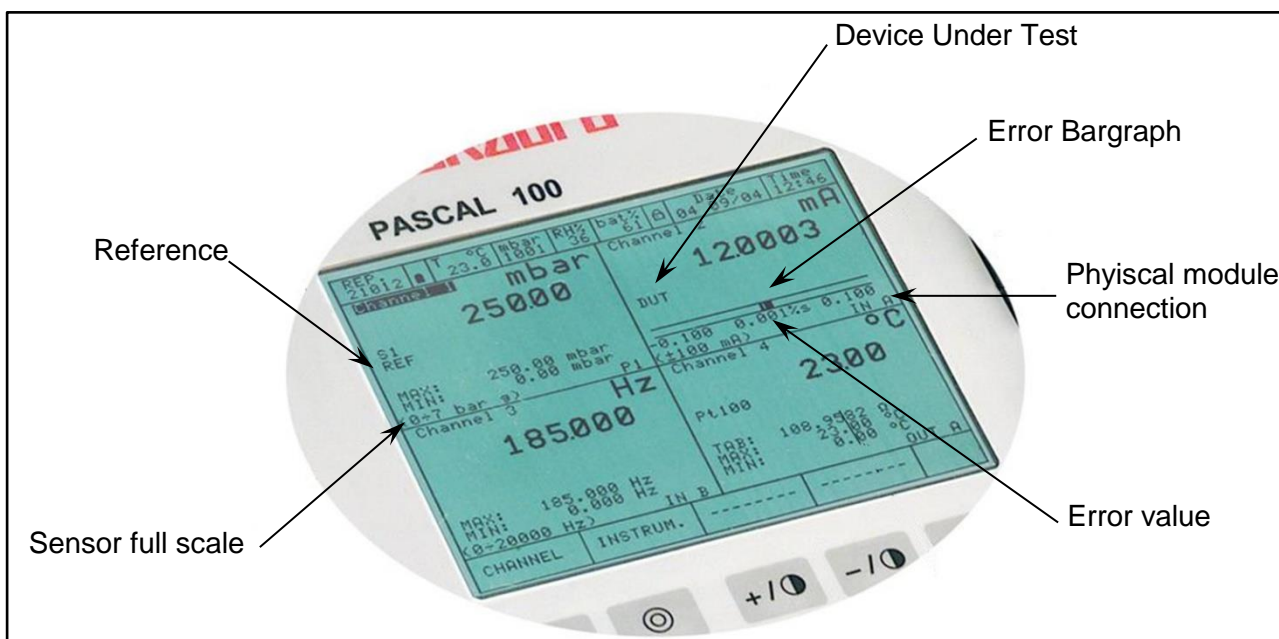


Figure 106 – Pressure transmitter calibration configuration

6.10.2 Example 2 – Calibration of PTZ gas volume converters

Pascal 100 or Pascal 100/IS can be used to calibrate a gas volume converter, where the absolute pressure, the temperature value and the Z factor are used to convert the gas volume measurement.

Gas volume, calculated at standard conditions.

The following figure shows the use of the calibrator.

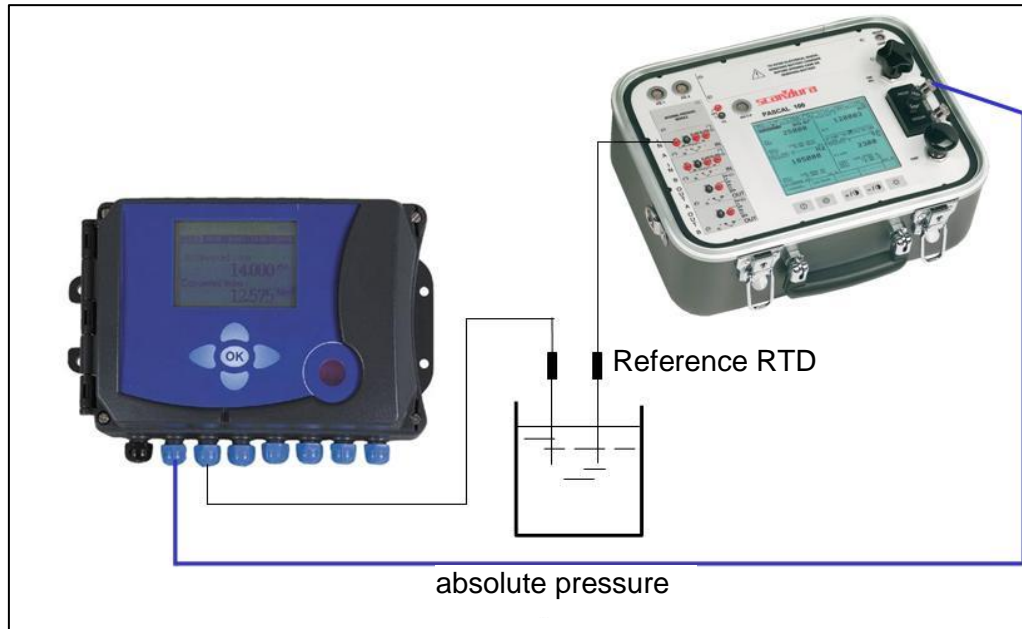


Figure 107 – PTZ Gas volume converter calibration example

6.10.3 Example 3 – Calibration of four wires RTD's

A 4-wire RTD can be calibrated by using the method of comparison, connecting it to the input (IN A) as a DUT (Device Under Test) and comparing it with a reference RTD connected to the other input (IN B) as REF (Reference),

In this way the two measures can be compared, the calculated error is reported on the calibration report.

The figure below shows the connection of the calibrator

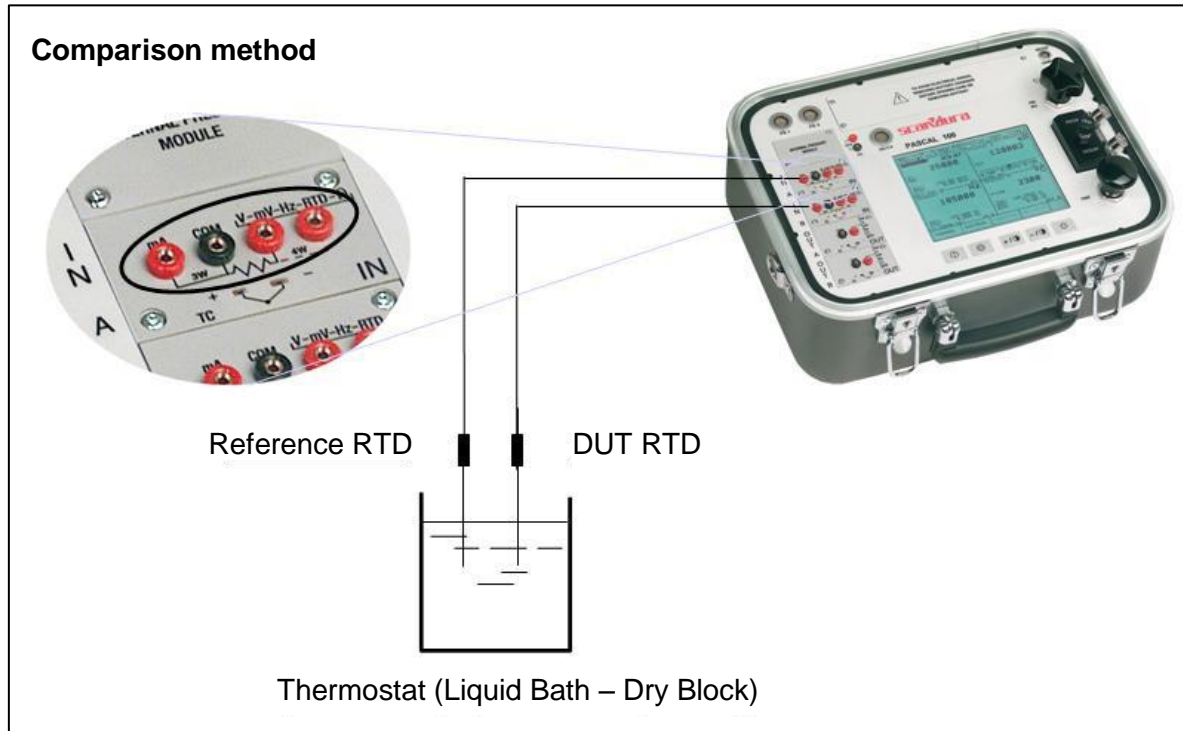


Figure 108 – 4 wires thermoresistance calibration example

6.10.4 Example 4 – Calibration of Thermocouples

The calibration of thermocouples is similar to that of RTDs, i.e. by comparison, except for the choice of the type of reference thermocouple to be used accordingly to the types of thermocouples to be calibrated.

You must also select the cold junction compensation if the internal, external or assigning a compensation value.

The figure below shows the connection of the calibrator:

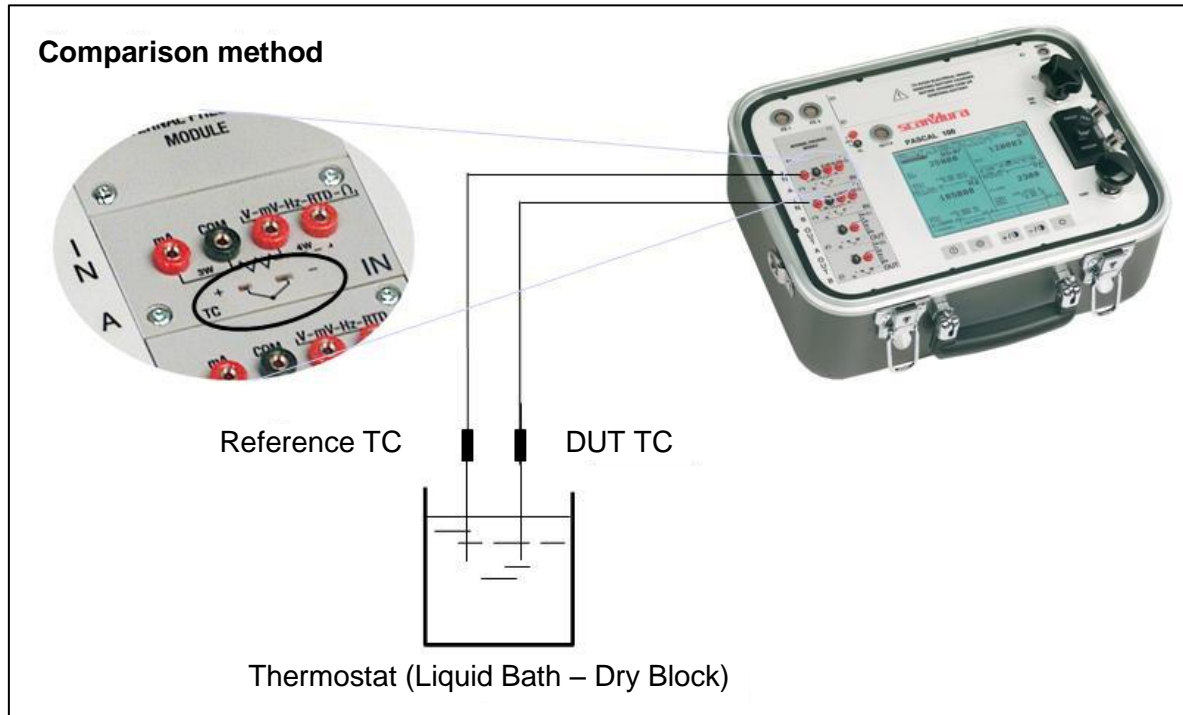


Figure 109 – Thermocouple calibration example

7 Maintenance, cleaning and servicing

GB

7.1 Maintenance

The Multichannel Calibrator model Pascal 100 or Pascal 100/IS is maintenance-free. Repairs must only be carried out by the manufacturer.

7.2 Cleaning

**CAUTION!**

- Before cleaning, correctly disconnect the Multichannel Calibrator model Pascal 100 or Pascal 100/IS from the pressure supply, and switch it off.
- Clean the Multichannel Calibrator model Pascal 100 or Pascal 100/IS with a moist cloth.
- Electrical connections must not come into contact with moisture.



For information on returning the instrument see chapter “8.2 Return”

7.3 Recalibration

DKD certificate - Certificates:

We recommend that the instrument is regularly recalibrated by the manufacturer, with time intervals of approx. 12 months. Every factory recalibration includes, additionally, an extensive free-of-charge check of all system parameters with respect to their compliance with the specification. The basic settings will be corrected if necessary.

8 Dismounting, return and disposal

GB



WARNING!

Residual media in dismantled reference pressure sensors can result in a risk to persons, the environment and equipment.
Take sufficient precautionary measures.

8.1 Dismounting

Only disconnect test- and calibration installations once the system has been depressurised!

8.2 Return



WARNING!

Strictly observe when shipping the instrument:

All instruments delivered to WIKA must be free from any kind of hazardous substances (acids, bases, solutions, etc.).

When returning the instrument, use the original packaging or a suitable transport package.

To avoid damage:

1. Wrap the instrument in an antistatic plastic film.
2. Place the instrument, along with the shock-absorbent material, in the packaging. Place shock-absorbent material evenly on all sides of the shipping box.
3. If possible, place a bag, containing a desiccant, inside the packaging.
4. Label the shipment as transport of a highly sensitive measuring instrument.

Enclose the completed return form with the Multichannel Calibrator model Pascal 100 or Pascal 100/IS.



The return form is available on the internet:
www.wika.de / Service / Return

8.3 Disposal

Incorrect disposal can put the environment at risk.

Dispose of instrument components and packaging materials in an environmentally compatible way and in accordance with the country-specific waste disposal regulations.

GB



Organismo autorizzato n. 0051 con
D.M. 23 marzo 2004, D.M. 2 luglio
2007 e D.M. del 10 marzo 2009



Emesso il / Issued on..... : 2010-05-11
Data di aggiornamento / Updated on.... : 2013-12-18
Sostituisce / Replaces..... : 2010-07-20

Certificato / Certificate

- [1] **Direttiva 94/9/CE** **Directive 94/9/CE**
Certificato di Esame CE del Tipo **EC-type Examination Certificate**

- [2] Apparecchiature o Sistemi di Protezione destinati ad essere utilizzati in atmosfere potenzialmente esplosive - Direttiva 94/9/CE /
Equipment or Protective System intended for use in potentially explosive atmospheres - Directive 94/9/EC

- [3] **Numero del Certificato di Esame CE del tipo / EC-type Examination Certificate number**

IMQ 08 ATEX 027 X

- [4] **Apparecchiatura / Equipment**

- Tipo / Type - Serie / Series**

**Calibratore portatile /
Portable calibrator**

PASCAL 100/IS; PASCAL ET/IS

- [5] **Costruttore / Manufacturer**

- [6] **Indirizzo / Address**

Wika Italia S.r.l. & C. S.a.s.

**Via Marconi, 8
I-20020 Arese (MI)**

- [7] Questa apparecchiatura o sistema di protezione e le sue eventuali
varianti accettate sono descritti nell'allegato al presente certificato e
nei documenti descrittivi pure riportati in esso.

- This equipment or protective system and any acceptable variation
thereto are specified in the schedule to this certificate and the
documents therein referred to.

- [8] L'IMQ, organismo notificato n. 0051, in conformità all'articolo 9
della Direttiva 94/9/CE del Consiglio dell'Unione Europea del 23
Marzo 1994, certifica che questa apparecchiatura o sistema di
protezione è conforme ai requisiti essenziali di sicurezza e salute
per il progetto e la costruzione di apparecchiature e sistemi di
protezione destinati ad essere utilizzati in atmosfere potenzialmente
esplosive, definiti nell'Allegato II della Direttiva.
Le verifiche ed i risultati di prova sono registrati nel rapporto a
carattere riservato n.

- IMQ, notified body n. 0051, in accordance with Article 9 of the
Council Directive 94/9/EC of 23 March 1994, certifies that this
equipment or protective system has been found to comply with
the Essential Health and Safety Requirements relating to the
design and construction of equipment and protective systems
intended for use in potentially explosive atmospheres given in
Annex II to the Directive.
The examination and test results are recorded in confidential
report no.

43AI00022 - 43AI00022.1 - 43AI00022.2

- [9] La conformità ai Requisiti Essenziali di Sicurezza e Salute è
assicurata dalla conformità alle:

- Compliance with Essential Health and Safety Requirements has
been assured by compliance with:

EN 60079-0:2012; EN 60079-11:2012

- [10] Il simbolo "X" posto dopo il numero del certificato indica che
l'apparecchiatura o il sistema di protezione è soggetto a condizioni
speciali per un utilizzo sicuro, specificate nell'allegato al presente
certificato.

- If the sign "X" is placed after the certificate number, it indicates
that the equipment or protective system is subject to special
conditions for safe use specified in the schedule to this certificate.

- [11] Questo CERTIFICATO DI ESAME CE DEL TIPO è relativo soltanto al
progetto, all'esame ed alle prove dell'apparecchiatura o sistema di
protezione specificato in accordo con la Direttiva 94/9/CE. Ulteriori
requisiti di questa Direttiva si applicano al processo di produzione e
fornitura dell'apparecchiatura o sistema di protezione. Questi
requisiti non sono oggetto del presente certificato.

- This EC-TYPE EXAMINATION CERTIFICATE relates only to the
design, examination and tests of the specified equipment or
protective system in accordance to the Directive 94/9/EC. Further
requirements of the Directive apply to the manufacturing process
and supply of this equipment or protective system. These are not
covered by this certificate.

- [12] L'apparecchiatura o il sistema di protezione deve includere i
seguenti contrassegni

- The marking of the equipment or protective system shall include
the following



Ex ib IIC T4 Gb



IMQ S.p.A. - Via Quintiliano, 43 - 20130 Milano

1/5

Questo certificato, allegato incluso, può essere riprodotto solo integralmente e senza alcuna variazione. /
This certificate may only be reproduced in its entirety and without any change, schedule included.

Mod. 1073/6



Emesso il / Issued on..... : 2010-05-11
 Data di aggiornamento / Updated on.... : 2013-12-18
 Sostituisce / Replaces..... : 2010-07-20

GB

[13]	Allegato	Scheduled																								
[14]	Numero del Certificato di Esame CE del tipo	EC-type Examination Certificate number																								
	IMQ 08 ATEX 027 X																									
[15]	Descrizione dell'apparecchiatura	Equipment description																								
	<p>I calibratori modello PASCAL 100/IS e PASCAL ET/IS sono apparecchi alimentati a batteria inclusi in una custodia in lega di alluminio, con una tastiera a membrana e un display LCD.</p> <p>I calibratori modello PASCAL 100/IS e PASCAL ET/IS comunicano con il mondo esterno tramite le schede di I/O, e sono connessi a circuiti a sicurezza intrinseca per le normali operazioni di misura e generazione di vari segnali (mV/V, mA, RTD, TC, ecc.).</p>	<p>The calibrators model PASCAL 100/IS and PASCAL ET/IS are battery powered apparatus included in an aluminium alloy case, with a membrane keyboard and LCD display.</p> <p>The calibrators model PASCAL 100/IS and PASCAL ET/IS communicate with external world through I/O boards, and they are connected to intrinsically safe circuits for normal operations of measurement and generation of various signals (mV/V, mA, RTD, TC, etc.).</p>																								
[15.1]	Identificazione dei Modelli / Serie	Models / Series Identification																								
	PASCAL 100/IS; PASCAL ET/IS	PASCAL 100/IS; PASCAL ET/IS																								
[15.2]	Dati nominali	Ratings																								
	<p>Il calibratore modello PASCAL 100/IS è alimentato da pacco batterie (Ni-MH) di tipo 220021: Tensione nominale: 4,8V Capacità nominale: 9,5Ah</p> <p>Il calibratore modello PASCAL ET/IS è alimentato da pacco batterie (Ni-MH) di tipo 220022: Tensione nominale: 4,8V Capacità nominale: 4,5Ah</p>	<p>The calibrator model PASCAL 100/IS is supplied by battery pack (Ni-MH) type 220021: Rated voltage: 4,8V Rated capacity: 9,5Ah</p> <p>The calibrator model PASCAL ET/IS is supplied by battery pack (Ni-MH) type 220022: Rated voltage: 4,8V Rated capacity: 4,5Ah</p>																								
[15.3]	Dati di Sicurezza	Safety Ratings																								
	<table><tr><td>Parametri di ingresso:</td><td>Parametri di uscita:</td></tr><tr><td>Ui = 30V</td><td>Uo = 29,7V</td></tr><tr><td>Ii = 100mA</td><td>Io = 31mA</td></tr><tr><td>Pi = 0,75W</td><td>Po = 0,92W</td></tr><tr><td>Ci = trascurabile</td><td>Co = 69nF</td></tr><tr><td>Li = trascurabile</td><td>Lo = 30mH</td></tr></table>	Parametri di ingresso:	Parametri di uscita:	Ui = 30V	Uo = 29,7V	Ii = 100mA	Io = 31mA	Pi = 0,75W	Po = 0,92W	Ci = trascurabile	Co = 69nF	Li = trascurabile	Lo = 30mH	<table><tr><td>Input parameters:</td><td>Output parameters:</td></tr><tr><td>Ui = 30V</td><td>Uo = 29,7V</td></tr><tr><td>Ii = 100mA</td><td>Io = 31mA</td></tr><tr><td>Pi = 0,75W</td><td>Po = 0,92W</td></tr><tr><td>Ci = negligible</td><td>Co = 69nF</td></tr><tr><td>Li = negligible</td><td>Lo = 30mH</td></tr></table>	Input parameters:	Output parameters:	Ui = 30V	Uo = 29,7V	Ii = 100mA	Io = 31mA	Pi = 0,75W	Po = 0,92W	Ci = negligible	Co = 69nF	Li = negligible	Lo = 30mH
Parametri di ingresso:	Parametri di uscita:																									
Ui = 30V	Uo = 29,7V																									
Ii = 100mA	Io = 31mA																									
Pi = 0,75W	Po = 0,92W																									
Ci = trascurabile	Co = 69nF																									
Li = trascurabile	Lo = 30mH																									
Input parameters:	Output parameters:																									
Ui = 30V	Uo = 29,7V																									
Ii = 100mA	Io = 31mA																									
Pi = 0,75W	Po = 0,92W																									
Ci = negligible	Co = 69nF																									
Li = negligible	Lo = 30mH																									
[15.4]	Temperatura ambiente e Classe di temperatura	Ambient temperature and Temperature classes																								
	I calibratori modello PASCAL 100/IS e PASCAL ET/IS assumono la classe di temperatura T4 con T _{amb} : -10°C ÷ +50°C.	The calibrators model PASCAL 100/IS and PASCAL ET/IS have temperature class T4 with T _{amb} : -10°C ÷ +50°C.																								
[15.5]	Grado di protezione (IP)	Degree of protection (IP code)																								
	IP54																									
[15.6]	Avvertenze di targa	Label warnings																								
	PASCAL 100/IS:	PASCAL 100/IS:																								
15.6.1	Sul pannello interno: Attenzione: potenziale rischio di cariche elettrostatiche - vedi istruzioni.	On internal skid: Warning: potential electrostatic charge hazards - see instructions.																								
15.6.2	Quando il calibratore modello PASCAL 100/IS è utilizzato in modalità di generazione, i circuiti connessi all'uscita o ai terminali di alimentazione non devono essere connessi ad altre alimentazioni.	When the calibrator model PASCAL 100/IS is used in output mode, the circuits connected to out or P.S. terminals must not be connected to other supplies.																								

ATEX 94/9/CE - IMQ 08 ATEX 027 X

2 / 5

Questo certificato, allegato incluso, può essere riprodotto solo integralmente e senza alcuna variazione. /
 This certificate may only be reproduced in its entirety and without any change, schedule included.

Mod. 1073/6



Emesso il / Issued on.....: 2010-05-11
 Data di aggiornamento / Updated on.....: 2013-12-18
 Sostituisce / Replaces.....: 2010-07-20

[13]	Allegato	Scheduled
[14]	Numero del Certificato di Esame CE del tipo	EC-type Examination Certificate number

IMQ 08 ATEX 027 X

15.6.3	Ricaricare in zona sicura.	Recharge in safe area.
15.6.4	Sul pacco batteria: Pacco batteria tipo 220021. Sostituire in zona sicura con stesso tipo.	On the battery pack: Battery pack type 220021. Replace only in safe area with same type.
	PASCAL ET/IS:	PASCAL ET/IS:
15.6.5	Attenzione: potenziale rischio di cariche elettrostatiche - vedi istruzioni.	Warning: potential electrostatic charge hazards - see instructions.
15.6.6	Quando il calibratore modello PASCAL ET/IS è utilizzato in modalità di generazione, i circuiti connessi all'uscita o ai terminali di alimentazione non devono essere connessi ad altre alimentazioni.	When the calibrator model PASCAL ET/IS is used in output mode, the circuits connected to out or P.S. terminals must not be connected to other supplies.
15.6.7	Ricaricare in zona sicura.	Recharge in safe area.
15.6.8	Sul pacco batteria: Pacco batteria tipo 220022. Sostituire in zona sicura con stesso tipo.	On the battery pack: Battery pack type 220022. Replace only in safe area with same type.

[16]	Rapporto	Report
	43AI00022 - 43AI00022.1 - 43AI00022.2	

[16.1]	Prove individuali	Routine (factory) tests
16.1.1	Il costruttore deve effettuare le prove individuali previste al paragrafo 27 della norma EN 60079-0.	The manufacturer must carry out the routine test prescribed at clauses 27 of the EN 60079-0.

[16.2]	Documenti descrittivi		Descriptive documents		
	N.	Titolo / Title	Revisione / Revision	Pagine / Pages	Data / Date
	1	DL-43AI00022.1	1	170	2010-06-25
	2	DL-43AI00022.2	2	64	2013-12-10
	3	Piano di Controllo e Collaudo per pile ed accumulatori	1	4	2013-12-10

[16.3]	Conformità alla documentazione	Conformity with the documentation
16.3.1	Il costruttore deve condurre tutte le verifiche e le prove necessarie ad assicurarsi che il prodotto sia conforme alla documentazione.	The manufacturer shall carry out the verifications or tests necessary to ensure that the product complies with the documentation.
16.3.2	<p>Contrassegnando il prodotto in conformità all'art. 29 della norma EN 60079-0, il costruttore dichiara sotto la sua sola responsabilità che:</p> <ul style="list-style-type: none"> il prodotto è stato costruito in conformità ai requisiti delle norme applicabili e pertinenti in materia di sicurezza; le verifiche e prove individuali previste all'art. 28.1 della Norma EN 60079-0 sono state condotte e completate con esito positivo. 	<p>Marking the equipment in accordance with Clause 29 of EN 60079-0, the manufacturer attests on his own responsibility that:</p> <ul style="list-style-type: none"> the equipment has been constructed in accordance with the applicable requirements of the relevant standards in safety matters; the routine verifications and routine tests in 28.1 of EN 60079-0 have been successfully completed with positive results.

ATEX 94/9/CE - IMQ 08 ATEX 027 X

Questo certificato, allegato incluso, può essere riprodotto solo integralmente e senza alcuna variazione. /
 This certificate may only be reproduced in its entirety and without any change, schedule included.

3 / 5

Mod. 1073/6



Emesso il / Issued on.....: 2010-05-11
 Data di aggiornamento / Updated on.....: 2013-12-18
 Sostituisce / Replaces.....: 2010-07-20

GB

[13]	Allegato	Scheduled
[14]	Numero del Certificato di Esame CE del tipo	EC-type Examination Certificate number
	IMQ 08 ATEX 027 X	
[16.4]	Condizioni per l'installazione	Installation conditions
16.4.1	<p>L'apparecchiatura in oggetto è prevista per essere installata in luoghi in cui vi siano le condizioni ambientali espressamente specificate all'art. 1, par. 2 della EN 60079-0.</p> <p>L'installazione e l'uso in condizioni atmosferico-ambientali al di fuori dei suddetti intervalli richiedono considerazioni speciali e misure aggiuntive da parte dell'installatore o utilizzatore.</p> <p>Tali eventuali condizioni avverse dovrebbero essere specificate al fabbricante dall'utilizzatore; non rientra nelle prescrizioni delle Norme applicabili di cui in [9] che l'Organismo di certificazione confermi l'idoneità alle condizioni avverse.</p>	<p>Above referred equipment is foreseen to be installed in locations where there are environmental conditions, as clearly specified at clause 1, par. 2 of EN 60079-0.</p> <p>Installation and use in atmospheric and environmental conditions that are out of above mentioned intervals request special considerations and additional measures by the side of installer or user.</p> <p>These should be specified to the manufacturer by the user; it is not a required by applicable standard listed in [9] that the certification body confirm suitability for the adverse conditions.</p>
[17]	Condizioni speciali d'impiego (X)	Special condition for safe use (X)
17.1	<p>PASCAL 100/IS:</p> <p>Rischio potenziale di cariche elettrostatiche per il pannello interno: pulire solo con panni umidi o prodotti antistatici.</p>	<p>PASCAL 100/IS:</p> <p>Potential electrostatic charge hazard for internal skid: clean only with wet clothes or antistatic products.</p>
17.2	<p>PASCAL ET/IS:</p> <p>Rischio potenziale di cariche elettrostatiche: pulire solo con panni umidi o prodotti antistatici.</p>	<p>PASCAL ET/IS:</p> <p>Potential electrostatic charge hazard: clean only with wet clothes or antistatic products.</p>
17.3	<p>Quando il calibratore modello PASCAL 100/IS o PASCAL ET/IS è utilizzato in modalità di generazione, i circuiti connessi all'uscita o ai terminali di alimentazione non devono essere connessi ad altre alimentazioni.</p>	<p>When the calibrator model PASCAL 100/IS o PASCAL ET/IS is used in output mode, the circuits connected to out or P.S. terminals must not be connected to other supplies.</p>
[18]	Requisiti essenziali di sicurezza e salute	Essential Health and Safety Requirements
Art.	Conformità	Conformity
	<p>Questo Certificato non indica la conformità alla sicurezza elettrica e ai requisiti prestazionali diversi da quelli espressamente inclusi nelle Norme elencate al punto [9].</p> <p>Questo Certificato non copre pericoli derivanti da condizioni ambientali diverse da quelle espressamente e puntualmente indicate nell'art. 1 della EN 60079-0.</p>	<p>This Certificate does not indicate compliance with electrical safety and performance requirements other than those expressly included in the Standards listed in [9].</p> <p>This Certificate does not cover hazards coming from environmental conditions different from those clearly and precisely indicated in clause 1 of EN 60079-0.</p>
1.2.7	In accordo all'Allegato VIII della Direttiva	According Annex VIII of the Directive
1.4	Non verificato.	Not verified.
1.5	Non applicato.	Not applied.
3	Non applicabile.	Not applied.
[19]	Condizioni di Validità della Certificazione	Certification Validity Conditions
19.1	L'uso di questo Certificato è soggetto allo Schema di Certificazione e al Regolamento applicabile ai possessori di Certificati IMQ.	The use of this Certificate is subject to the Certification Scheme and to the Regulation applicable to holders of IMQ Certificates.
19.2	La validità del certificato è soggetta alla condizione che il costruttore si conformi ai risultati dei riesami della documentazione e delle pertinenti disposizioni eventualmente incluse, registrate nella copia relativa della documentazione in 16.2.	The validity of this certificate is subject to the condition that the manufacturer complies with the results of the document review and of the pertinent requirement if any included, recorded in the relevant copy of documentation as per 16.2.

ATEX 94/9/CE - IMQ 08 ATEX 027 X

Questo certificato, allegato incluso, può essere riprodotto solo integralmente e senza alcuna variazione. /
 This certificate may only be reproduced in its entirety and without any change, schedule included.

4 / 5

Mod. 1073/6

GB



Emesso il / Issued on.....: 2010-05-11

Data di aggiornamento / Updated on....: 2013-12-18

Sostituisce / Replaces.....: 2010-07-20

[13] **Allegato** **Scheduled**

[14] **Numero del Certificato di Esame CE del tipo** **EC-type Examination Certificate number**

IMQ 08 ATEX 027 X

Una copia di tale documentazione è conservata nell'archivio IMQ.

One copy of the mentioned documentation is kept in IMQ file.

[20] **Variazioni** **Variations**

20.1 2010-07:

- Aggiunto modello PASCAL ET/IS, differente dal PASCAL 100/IS per nuova custodia e diverso pacco batterie.

2010-07:

- Added PASCAL ET/IS model, different from PASCAL 100/IS for a new enclosure and a different battery pack.

20.2 2013-12:

- Aggiornamento ragione sociale e indirizzo costruttore;
- Aggiornamento a nuove norme;
- Aggiunta schede HART1 e HART2, intrinsecamente protette con le stesse metodologie delle schede già presenti;
- Integrazione grado di protezione da IP20 a IP54.

2013-12:

- Updated name and address manufacturer;
- Updated to new standard editions;
- Added HART1 and HART2 boards, that are intrinsically protected with the same method than current boards;
- Improved degree of protection from IP20 to IP54.

ATEX 94/9/CE - IMQ 08 ATEX 027 X

5/5

Questo certificato, allegato incluso, può essere riprodotto solo integralmente e senza alcuna variazione. /
This certificate may only be reproduced in its entirety and without any change, schedule included.

Mod. 1073/6

Europe

Austria

WIK A Messgerätevertrieb
Ursula Wiegand
GmbH & Co. KG
1230 Vienna
Tel. (+43) 1 86916-31
Fax: (+43) 1 86916-34
E-Mail: info@wika.at
www.wika.at

Belarus

WIK A Belarus
Ul. Zaharova 50B
Office 3H
220088 Minsk
Tel. (+375) 17-294 57 11
Fax: (+375) 17-294 57 11
E-Mail: info@wika.by
www.wika.by

Benelux

WIK A Benelux
6101 WX Echt
Tel. (+31) 475 535-500
Fax: (+31) 475 535-446
E-Mail: info@wika.nl
www.wika.nl

Bulgaria

WIK A Bulgaria EOOD
Bul. „Al. Stamboliiski“ 205
1309 Sofia
Tel. (+359) 2 82138-10
Fax: (+359) 2 82138-13
E-Mail: t.antonov@wika.bg

Croatia

WIK A Croatia d.o.o.
Hrastovicka 19
10250 Zagreb-Lucko
Tel. (+385) 1 6531034
Fax: (+385) 1 6531357
E-Mail: info@wika.hr
www.wika.hr

Finland

WIK A Finland Oy
00210 Helsinki
Tel. (+358) 9-682 49 20
Fax: (+358) 9-682 49 270
E-Mail: info@wika.fi
www.wika.fi

France

WIK A Instruments s.a.r.l.
95610 Eragny-sur-Oise
Tel. (+33) 1 343084-84
Fax: (+33) 1 343084-94
E-Mail: info@wika.fr
www.wika.fr

Germany

WIK A Alexander Wiegand
SE & Co. KG
63911 Klingenberg
Tel. (+49) 9372 132-0
Fax: (+49) 9372 132-406
E-Mail: info@wika.de
www.wika.de

Italy

WIK A Italia Srl & C. Sas
20020 Arese (Milano)
Tel. (+39) 02 9386-11
Fax: (+39) 02 9386-174
E-Mail: info@wika.it
www.wika.it

Poland

WIK A Polska S.A.
87-800 Wloclawek
Tel. (+48) 542 3011-00
Fax: (+48) 542 3011-01
E-Mail: info@wikapolska.pl
www.wikapolska.pl

Romania

WIK A Instruments Romania
S.R.L.
Bucuresti, Sector 5
Calea Rahovei Nr. 266-268
Corp 61, Etaj 1
Tel. (+40) 21 4048327
Fax: (+40) 21 4563137
E-Mail: m.anghel@wika.ro
www.wika.ro

Russia

ZAO WIK A MERA
127015 Moscow
Tel. (+7) 495-648 01 80
Fax: (+7) 495-648 01 81
E-Mail: info@wika.ru
www.wika.ru

Serbia

WIK A Merna Tehnika d.o.o.
Sime Solaje 15
11060 Belgrade
Tel. (+381) 11 2763722
Fax: (+381) 11 753674
E-Mail: info@wika.co.yu
www.wika.co.yu

Spain

Instrumentos WIK A, S.A.
C/Josep Carner, 11-17
08205 Sabadell (Barcelona)
Tel. (+34) 933 938630
Fax: (+34) 933 938666
E-Mail: info@wika.es
www.wika.es

Switzerland

MANOMETER AG
6285 Hitzkirch
Tel. (+41) 41 91972-72
Fax: (+41) 41 91972-73
E-Mail: info@manometer.ch
www.manometer.ch

Turkey

WIK A Instruments Istanbul
Basinc ve Sicaklik Ölçme
Cihazlari
Ith. Ihr. ve Tic. Ltd. Sti.
Bayraktar Bulvari No. 17
34775 Yukari Dudullu - Istanbul
Tel. (+90) 216 41590-66
Fax: (+90) 216 41590-97
E-Mail: info@wika.com.tr
www.wika.com.tr

Ukraine

TOV WIK A Prylad
M. Raskovoy Str. 11, A
PO 200
02660 Kyiv
Tel. (+38) 044 496-8380
Fax: (+38) 044 496-8380
E-Mail: info@wika.ua
www.wika.ua

United Kingdom

WIK A Instruments Ltd
Merstham, Redhill RH13LG
Tel. (+44) 1737 644-008
Fax: (+44) 1737 644-403
E-Mail: info@wika.co.uk
www.wika.co.uk

North America

Canada

WIK A Instruments Ltd.
Head Office
Edmonton, Alberta, T6N 1C8
Tel. (+1) 780 46370-35
Fax: (+1) 780 46200-17
E-Mail: info@wika.ca
www.wika.ca

Mexico

Instrumentos WIK A Mexico S.A.
de C.V.
01210 Mexico D.F.
Tel. (+52) 55 55466329
Fax: (+52) 55 50205300
E-Mail: ventas@wika.com
www.wika.com.mx

USA

WIK A Instrument Corporation
Lawrenceville, GA 30043
Tel. (+1) 770 5138200
Fax: (+1) 770 3385118
E-Mail: info@wika.com
www.wika.com

WIK A Instrument Corporation
Houston Facility
950 Hall Court
Deer Park, TX 77536
Tel. (+1) 713-475 0022
Fax: (+1) 713-475 0011
E-mail: info@wikahouston.com
www.wika.com

Mensor Corporation
201 Barnes Drive
San Marcos, TX 78666
Tel. (+1) 512 3964200-15
Fax: (+1) 512 3961820
E-Mail: sales@mensor.com
www.mensor.com

South America

Argentina

WIK A Argentina S.A.
Buenos Aires
Tel. (+54) 11 47301800
Fax: (+54) 11 47610050
E-Mail: info@wika.com.ar
www.wika.com.ar

Brazil

WIK A do Brasil Ind. e Com. Ltda.
CEP 18560-000 Iperó - SP
Tel. (+55) 15 34599700
Fax: (+55) 15 32661650
E-Mail: marketing@wika.com.br
www.wika.com.br

Chile

WIK A Chile S.p.A.
Coronel Pereira 72
Oficina 101
Las Condes Santiago de Chile
Tel. (+56) 9 66084258
www.wika.cl

Asia

China

WIK A International Trading
(Shanghai) Co., Ltd.
A2615, NO.100, Zunyi Road
Changning District
200051 Shanghai
Tel. (+86) 21 538525-72
Fax: (+86) 21 538525-75
E-Mail: info@wika.cn
www.wika.com.cn

WIK A Instrumentation
(Suzhou) Co., Ltd.
81, Ta Yuan Road
SND, Suzhou 215011
Tel. (+86) 512 6878 8000
Fax: (+86) 512 6809 2321
E-Mail: info@wika.cn
www.wika.com.cn

India

WIK A Instruments India Pvt. Ltd.
Village Kesnand, Wagholi
Pune - 412 207
Tel. (+91) 20 66293-200
Fax: (+91) 20 66293-325
E-Mail: sales@wika.co.in
www.wika.co.in

Japan

WIK A Japan K. K.
Tokyo 105-0023
Tel. (+81) 3 543966-73
Fax: (+81) 3 543966-74
E-Mail: info@wika.co.jp

Kazakhstan

TOO WIK A Kazakhstan
050050
050050 Almaty, Kazakhstan
Tel. (+7) 32 72330848
Fax: (+7) 32 72789905
E-Mail: info@wika.kz
www.wika.kz

Korea

WIK A Korea Ltd.
#569-21 Gasan-dong
Seoul 153-771 Korea
Tel. (+82) 2 869 05 05
Fax: (+82) 2 869 05 25
E-Mail: info@wika.co.kr
www.wika.co.kr

Malaysia

WIK A Instrumentation (M)
Sdn.Bhd
47100 Puchong, Selangor
Tel. (+60) 3 80 63 10 80
Fax: (+60) 3 80 63 10 70
E-Mail: info@wika.com.my
www.wika.com.my

Singapore

WIK A Instrumentation Pte. Ltd.
569625 Singapore
Tel. (+65) 68 44 55 06
Fax: (+65) 68 44 55 07
E-Mail: info@wika.com.sg
www.wika.com.sg

Taiwan

WIK A Instrumentation Taiwan
Ltd.
Pinjen, Taoyuan
Tel. (+886) 3 420 6052
Fax: (+886) 3 490 0080
E-Mail: info@wika.com.tw
www.wika.com.tw

Thailand

WIK A Instrumentation Cor-
poration (Thailand) Co., Ltd
850/7 Ladkrabang Road,
Ladkrabang
Bangkok 10520
Tel. (+66) 2 326 6876-80
Fax: (+66) 2 326 6874
E-Mail: info@wika.co.th
www.wika.co.th

Africa / Middle East

Egypt

WIK A Near East Ltd.
El-Serag City Towers
-Tower#2 - Office#67
Nasr City Cairo
Tel. (+20) 2 22733140
Fax: (+20) 2 22703815
E-Mail: wika.repcairo@wika.de
www.wika.com.eg

Namibia

WIK A Instruments Namibia
(Pty) Ltd.
P.O. Box 31263
Pionierspark
Windhoek
Tel. (+26) 4 6123 8811
Fax: (+26) 4 6123 3403
E-Mail: info@wika.com.na
www.wika.com.na

South Africa

WIK A Instruments (Pty.) Ltd
Gardenvue,
Johannesburg 2047
Tel. (+27) 11 62100-00
Fax: (+27) 11 62100-59
E-Mail: sales@wika.co.za
www.wika.co.za

United Arab Emirates

WIK A Middle East FZE
Jebel Ali, Dubai
Tel. (+971) 4 8839-090
Fax: (+971) 4 8839-198
E-Mail: wikame@emirates.net.ae
www.wika.ae

Australia

Australia

WIK A Australia Pty. Ltd.
Rydalmere, NSW 2116
Tel. (+61) 2 88455222
Fax: (+61) 2 96844767
E-Mail: sales@wika.com.au
www.wika.com.au

New Zealand

WIK A Instruments Limited
Unit 7 / 49 Sainsbury Road
St Lukes - Auckland 1025
Tel. (+64) 9 8479020
Fax: (+64) 9 8465964
E-Mail: info@wika.co.nz
www.wika.co.nz